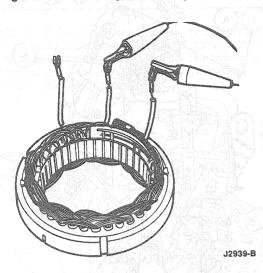
## DIAGNOSIS AND TESTING (Continued)

Repeat this test with the other two stator lead combinations. If no meter movement occurs (infinite resistance) on a lead paired with either of the other phase leads, that phase is open and the generator assembly must be replaced.

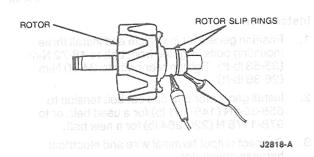


R READING	
readings for all stat	or lead
Acceptable Reading	
Model 059-00010	Reference For Another Meter
Less than 0.5 ohms	Less than 0.5 ohms
	Acceptable Model 059-00010 Less than

## Rotor Open or Short Test

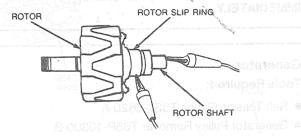
Remove the rotor from the generator. Place the ohmmeter Multiply-By setting at 1 and calibrate the meter as directed.

- Contact each ohmmeter probe to a rotor slip ring. The meter reading should be [2.0-3.9] ohms.
- A higher reading indicates a damaged slip ring, welded connection or a broken wire. A lower reading indicates a shorted wire or slip ring. Replace the generator assembly.



Set meter at Ohms x 1.		
Resistance Measurement	Acceptable Reading	
Slip Ring to Slip Ring	Model 059-00010	Reference For Another Meter
Probe polarity optional	2.0 to 3.9 ohms	2.0 to 3.9 ohms

- Contact one ohmmeter probe to a slip ring and the other probe to the rotor shaft. The meter reading should be infinite (no needle movement).
- A reading other than infinite indicates the rotor coil is grounded to the shaft. Replace the generator assembly if the rotor is grounded.



J2817-A

Set meter at Ohms x 1.		
Resistance Measurement	Acceptable Reading	
Slip to Rotor Ring Shaft	Model 059-00010	Reference For Another Meter
Either slip ring; Probe polarity optional	od oni <b>co</b> on an	∞

## REMOVAL AND INSTALLATION

WARNING: BATTERIES NORMALLY PRODUCE EXPLOSIVE GASES WHICH CAN CAUSE PERSONAL INJURY. THEREFORE, DO NOT ALLOW FLAMES, SPARKS OR LIGHTED TOBACCO TO COME NEAR THE BATTERY. WHEN CHARGING OR WORKING NEAR A BATTERY, ALWAYS SHIELD YOUR FACE AND PROTECT YOUR EYES. ALWAYS PROVIDE VENTILATION.