## DIAGNOSIS AND TESTING (Continued)

CHARGING SYSTEM		
	GENERATOR	

EMATOTMOTOA TESTSTEP TAREER		RESULT >	ACTION TO TAKE
B11	LOAD TEST REPEAT — 'F' TERMINAL		ESO YRASHMILASI LA ES
.Visav	<ul> <li>Connect a jumper wire from generator rear housing to regulator 'F' terminal.</li> <li>Repeat load test measuring voltage at Battery Positive Voltage (B+) output terminal.</li> </ul>	Yes 2	to <b>B2.</b> REPLACE generator
	Does voltage rise 0.5 volt or more?	2   1   1   1   1   1   1   1   1   1	assembly. GO to <b>B2.</b>
B12	OVER-VOLTAGE TEST	309x361 584	Control of the contro
	<ul> <li>Turn ignition to RUN position (engine not running).</li> </ul>	Yes	GO to <b>B13.</b>
	<ul> <li>Measure voltage at regulator 'A' terminal and starter solenoid.</li> <li>Is voltage difference 0.5 volt or less?</li> </ul>	No No Heart Sea Danie (1876) No	SERVICE A circuit wiring GO to <b>B2.</b>
B13	REGULATOR GROUND CHECK	apimosje on nijerariji 0007 mila	atwagakilate 💌 🔻
	Check for loose regulator ground screws.		GO to B14.
is	Is ground OK?	No	SERVICE ground screws GO to <b>B2</b> .
B <sub>14</sub>	ENGINE GROUND CHECK	(26 so comatassi bus bus as kald I	
	<ul><li>Check for bad engine ground.</li><li>Is ground OK?</li></ul>	Yes have have to made	GO to <b>B15.</b> SERVICE engine ground GO to <b>B2.</b>
B15	GENERATOR GROUND CHECK	ol 340 mail mais yrailad soll	GO TO BZ.
	Check generator ground.     Is ground OK?	Yes Augusto medicing plants No Tyrachi	GO to <b>B16.</b> SERVICE generator ground. GO to <b>B2.</b>
B16	REPEAT NO LOAD TEST		
10°	Start engine, run at 1500 rpm with no electrical load.     Voltage should increase but not more than 3 volts.     Does voltage increase more than 3 volts?	No see a question of the Yes	GO to <b>B3.</b> GO to <b>B17.</b>
B17	'A' AND 'F' VOLTAGE CHECKS		
000	<ul> <li>Turn ignition OFF.</li> <li>Measure voltage at regulator 'A' and 'F' terminals.</li> <li>Terminal voltages should be the same as battery voltage.</li> <li>Is there battery voltage at both terminals?</li> </ul>	Yes No	REPLACE regulator. GO to <b>B2</b> .  REPLACE generator assembly. GO to <b>B2</b> .

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## REMOVAL AND INSTALLATION

WARNING: BATTERIES NORMALLY PRODUCE EXPLOSIVE GASES WHICH CAN CAUSE PERSONAL INJURY. THEREFORE, DO NOT ALLOW FLAMES, SPARKS OR LIGHTED SUBSTANCES TO COME NEAR THE BATTERY. WHEN CHARGING OR WORKING NEAR A BATTERY, ALWAYS SHIELD YOUR FACE AND PROTECT YOUR EYES. ALWAYS PROVIDE VENTILATION.

WHEN LIFTING A PLASTIC-CASED BATTERY, EXCESSIVE PRESSURE ON THE END WALLS COULD CAUSE ACID TO SPEW THROUGH THE VENT CAPS, RESULTING IN PERSONAL INJURY. LIFT WITH A BATTERY CARRIER OR WITH YOUR HANDS ON OPPOSITE CORNERS.

WARNING: KEEP BATTERIES OUT OF REACH OF CHILDREN. BATTERIES CONTAIN SULFURIC ACID. AVOID CONTACT WITH SKIN, EYES OR CLOTHING. ALSO, SHIELD YOUR EYES WHEN WORKING NEAR THE BATTERY TO PROTECT AGAINST POSSIBLE SPLASHING OF THE ACID SOLUTION. IN CASE OF ACID CONTACT WITH THE SKIN, EYES OR CLOTHING, FLUSH IMMEDIATELY WITH WATER FOR A MINIMUM OF FIFTEEN MINUTES. IF ACID IS SWALLOWED, DRINK LARGE QUANTITIES OF MILK OR WATER, FOLLOWED BY MILK OF MAGNESIA, A BEATEN EGG, OR VEGETABLE OIL. CALL A PHYSICIAN IMMEDIATELY.