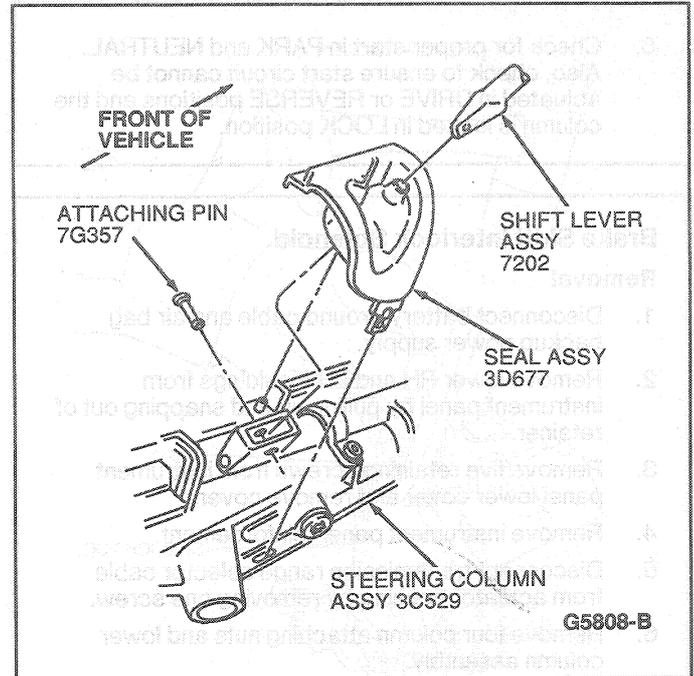
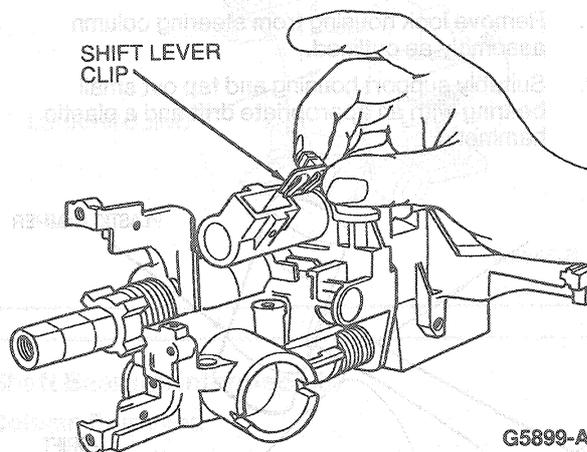


REMOVAL AND INSTALLATION (Continued)

3. Insert shift lever into opening in shifter housing assembly.
4. Install a new pin assembly into position and tap in place until the head seats against shifter housing assembly and the Tinnerman nut is visible on bottom of shifter housing.
5. Position shift lever cover on the lock cylinder housing. Insert lower attachment into the slot on side of housing.
6. Position upper attachment on mounting pin and press into place. Install a Tinnerman nut to secure cover to pedestal on lock cylinder housing.
7. Install upper and lower shrouds with four screws.
8. Install lower instrument panel cover and retaining screws.
9. Install lock cylinder into lock cylinder housing.
10. Install tilt lever onto column.
11. Check for proper start in PARK and NEUTRAL. Ensure start circuit cannot be actuated in DRIVE or REVERSE positions and the column is locked in the LOCK position.



Ignition Lock Cylinder

Removal

1. Rotate ignition lock cylinder to RUN position. Using a 1/8-inch drift, depress lock cylinder retaining pin through access hole and remove lock cylinder.

CAUTION: Carefully note the position of the bearing retainer prior to removal.

2. Remove blue plastic bearing retainer by inserting a screwdriver or similar tool, with a 90 degree bend on the tip, between bearing retainer and bearing and by prying upward.
3. Insert tip of a screwdriver into Double-D slot of bearing, then rotate 90 degrees. Remove bearing.
4. Remove lock drive gear. Carefully note relationship of lock drive gear to position of rack teeth.

Installation

1. Position lock drive gear in base of lock cylinder housing in the same position as that noted during removal procedure. The position of lock drive gear is correct if last tooth on drive gear is meshed with last tooth on rack.
2. Position bearing retainer in lock cylinder housing. Insert tip of a screwdriver into Double-D slot of bearing, then rotate 90 degrees.
3. Press blue plastic bearing retainer into lock cylinder housing. Ensure retainer is in its original position.
4. Line up flats of drive gear with flats of washer by pulling down on the column lock actuator.
5. Install lock cylinder assembly.