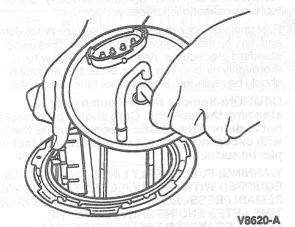
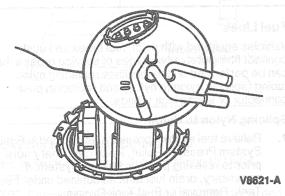
## REMOVAL AND INSTALLATION (Continued)

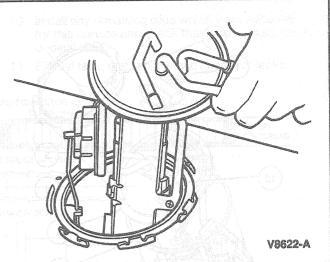
- Lift fuel tank sending unit and pump locating tabs from fuel tank location slots.
- Lift fuel tank sending unit and pump upward group rotating left, while aligning float wiper arm retainer and return line into fuel tank location slots.



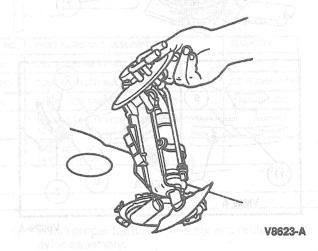
10. Apply slight pressure to remove fuel tank sending unit and pump.



11. Lift float wiper arm through LH fuel tank slot and pass pump motor retaining bracket through the RH fuel tank slot.



 Remove fuel tank sending unit and pump keeping return line in fuel tank slot. Lift fuel pump inlet filter then sender arm float through fuel tank opening.



- 13. Remove fuel methanol compatible fuel pump mounting gasket (9417).
- To install, position new fuel methanol compatible fuel tank sending unit and pump gasket and reverse Remove procedure.