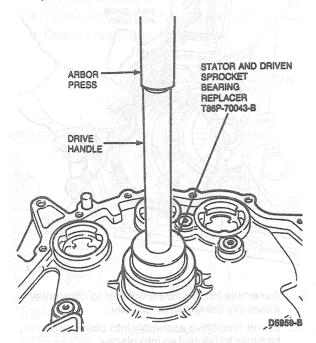
DISASSEMBLY AND ASSEMBLY (Continued)

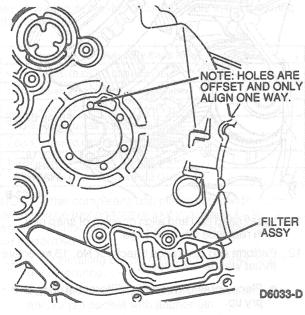
 If bearing was removed, install drive sprocket support needle bearing using Stator and Driven Sprocket Bearing Replacer T86P-70043-B.



NOTE: Bolt holes are offset. Sprocket support can only be aligned one way. Drain hole points downward.

If removed, install drive sprocket support. Install six (T-30) Torx® bolts and tighten to 7-9 N·m (5-7 lb-ft).

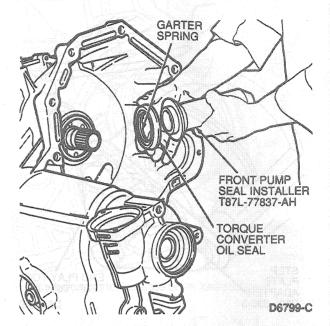
3. Clean filter with compressed air and install.



 Mount Dist Indicator with Bracketry TOOL-4201-C or equivalent with atylus on and or output shaft.

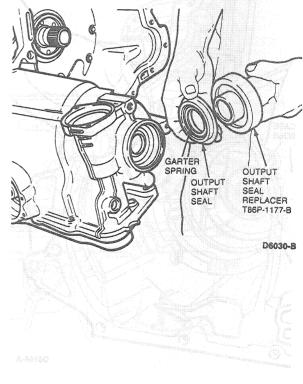
NOTE: After installation, verify presence of garter spring on seal.

 Install converter oil seal using Front Pump Seal Installer T87L-77837-AH.



NOTE: After installation, verify presence of garter spring on seal.

 Install RH output shaft seal using Output Shaft Seal Replacer T86P-1177-B.



Install final drive fing goar with external splines up. Using a hammer franche if necessary, tap centiv to fully seef titlo case splines.