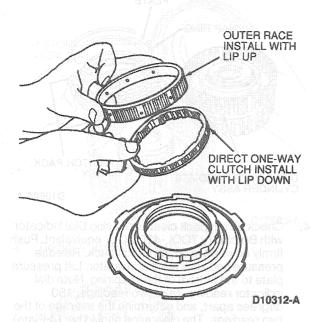
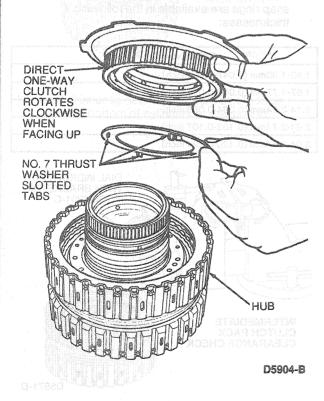
DISASSEMBLY AND ASSEMBLY (Continued)

3. Install one-way clutch with lip down and race with lip up.



 Install direct one-way clutch and align onto clutch pack splines.

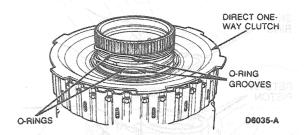


Snell Assembly — All Except 3.7L SHO Assembly

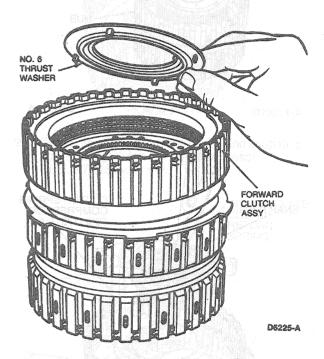
test the inserinsement organizer.

Install No. 7 thrust washer into direct chitch being aure tabe are aligned with sicts in direct chitch.

5. Install two O-ring seals.



- Install forward clutch assembly. Use caution not to damage the O-ring seals on direct clutch hub.
- 7. Install No. 6 thrust washer. Be sure oval pegs go into oval holes.



8. Install bottom cap, overdrive one-way clutch with chamfer up, outer race and top cap.