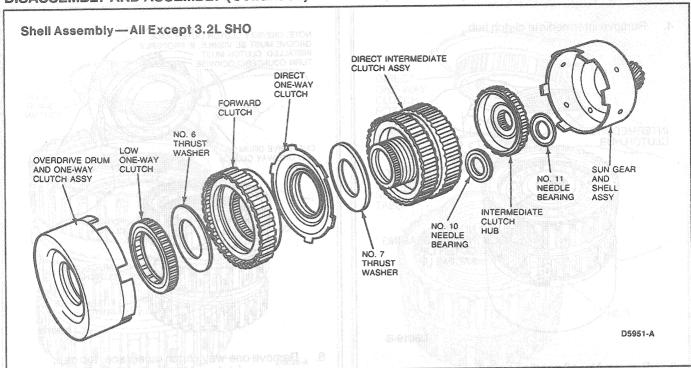
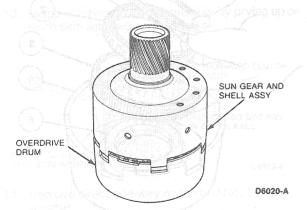
DISASSEMBLY AND ASSEMBLY (Continued)



Disassembly

- 1. Set assembly on overdrive drum.
- 2. Remove sun gear and shell assembly.



3. Remove No. 11 needle bearing.

Overdrive Drum	

