## **REMOVAL AND INSTALLATION (Continued)**

- Working inside vehicle, install inner nylon washer or speed control adapter, push rod and push rod bushing on brake pedal pin. Tighten booster-to-dash panel retaining nuts to 21-29 N·m (16-21 lb-ft).
- 3. Position stoplamp switch so that it straddles booster push rod with stoplamp switch slot toward pedal blade and hole just clearing pin. Slide stoplamp switch down onto pin. Slide assembly toward pedal arm, being careful not to bend or deform switch. Install nylon washer on pin and secure all parts to pin with hairpin retainer. Ensure retainer is fully installed and locked over pedal pin. Install stoplamp switch wiring connector on stoplamp switch. Refer to Section 17-01.
- Position manifold vacuum fitting to dash panel and install two retaining screws.
- 5. Move wiring harness into position.

- 6. Install shift cable and bracket assembly. Refer to Section 07-05.
- 7. Connect manifold vacuum hose to booster check valve.
- Position master cylinder assembly on booster assembly studs.
- Install brake tube fittings into master cylinder ports. Tighten to 14-24 N·m (10-17 lb-ft). Tighten master cylinder nuts to 21-29 N·m (16-21 lb-ft).
- 10. Connect warning indicator.
- 11. Bleed brake system. Refer to Section 06-00.
- 12. Adjust manual shift linkage.
- Connect battery ground cable and start engine.
  Check power brake function.
- For vehicles with speed control, refer to Section 10-03 for dump valve adjustments.