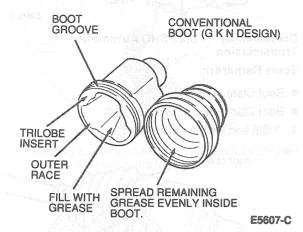
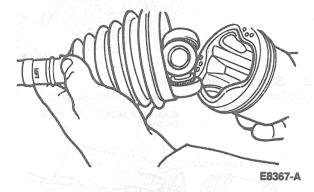
DISASSEMBLY AND ASSEMBLY (Continued)

 Fill CV joint outer race and CV boot with grease and spread remaining grease evenly inside boot. Total combined fill is 250 grams (9 oz). Use Ford Constant Velocity Joint Grease High Temperature E43Z-19590-A (ESP-M1C207-A) or equivalent.

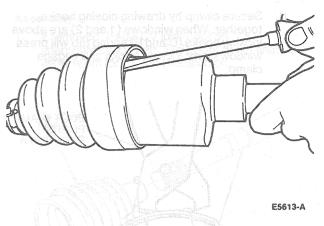


8. Install outer race over tripod assembly.



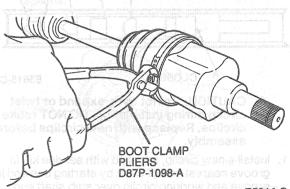
NOTE: Before installing boot clamp, ensure any air pressure which may have built up in boot is relieved. Insert a dulled screwdriver blade between boot and trilobe insert to allow trapped air to escape from boot. The air should be released from the boot only after adjusting to dimension shown in Specifications.

 Remove all excess grease from CV joint external surfaces and mating trilobe insert surface.
Position boot over CV joint making sure boot is seated in groove. Move CV joint in and out, as necessary, to adjust to length shown in Specifications.



CAUTION: All vehicles (except SHO powertrains) require a reusable low profile large clamp on the RH inboard CV joint.

10. Seat boot in groove and clamp in position using Boot Clamp Pliers D87P-1098-A or equivalent.



E5614-C

Install clamp as follows:

- With boot seated in groove, place clamp over boot.
- b. Engage hook (C) in window.
- c. Using Boot Clamp Pliers, D87P-1090-A or equivalent, place pincer jaws in closing hooks (A and B).