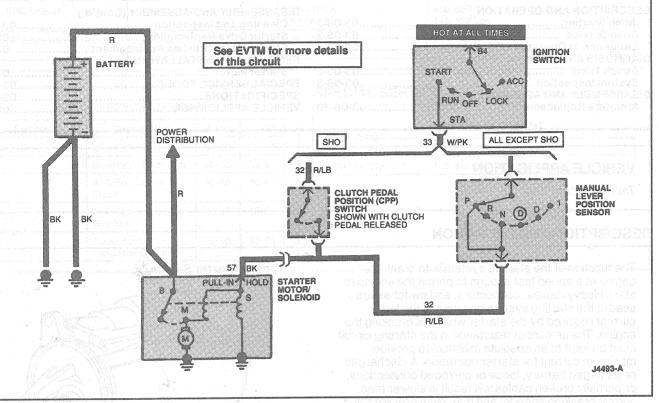
DESCRIPTION AND OPERATION (Continued)

- As current flows to the motor, the solenoid pull-in coil is bypassed.
- 8. The hold-in coil keeps the drive pinion gear engaged with the flywheel.
- The gear remains engaged until the ignition switch is released from the START position.



An overrunning clutch in the drive assembly protects the starter from excessive speeds during the brief period before the driver releases the ignition switch from the START position (as the engine starts).

Road Service

For cases of a starter that cranks the engine very slowly, connect a 12-volt booster battery to the system.

Jump Starting

To avoid damage to the vehicle and battery or the possibility of personal harm, follow these instructions and precautions:

WARNING: HYDROGEN AND OXYGEN GASES ARE PRODUCED DURING NORMAL BATTERY OPERATION. THIS GAS MIXTURE CAN EXPLODE IF FLAMES, SPARKS OR LIGHTED TOBACCO ARE BROUGHT NEAR THE BATTERY. WHEN CHARGING OR USING A BATTERY IN AN ENCLOSED SPACE, ALWAYS PROVIDE VENTILATION AND SHIELD YOUR EYES.

WARNING: KEEP OUT OF REACH OF CHILDREN. BATTERIES CONTAIN SULFURIC ACID. AVOID CONTACT WITH SKIN, EYES OR CLOTHING. ALSO, SHIELD YOUR EYES WHEN WORKING NEAR THE BATTERY TO PROTECT AGAINST POSSIBLE SPLASHING OF THE ACID SOLUTION. IN CASE OF ACID CONTACT WITH SKIN, EYES OR CLOTHING, FLUSH IMMEDIATELY WITH WATER FOR A MINIMUM OF FIFTEEN MINUTES. IF ACID IS SWALLOWED, DRINK LARGE QUANTITIES OF MILK OR WATER, FOLLOWED BY MILK OF MAGNESIA, A BEATEN EGG, OR VEGETABLE OIL. CALL A PHYSICIAN IMMEDIATELY.

CAUTION: Do not disconnect the battery of the vehicle to be started. Disconnecting the battery could damage the vehicle's electronic system.

Negative Grounded Battery

WARNING: TO AVOID ANY POSSIBILITY OF INJURY, USE PARTICULAR CARE WHEN CONNECTING A BOOSTER BATTERY TO A DISCHARGED BATTERY.

- Position vehicles so jumper cables will reach, being careful that vehicles do not touch.
- Turn on heater blower motor of vehicle to be started (set control on DEFROST for vehicles equipped with automatic temperature control).
 Turn off other switches and lamps.