REMOVAL AND INSTALLATION (Continued)

- 29. Connect heater hoses at heater core.
- 30. Connect vacuum hoses.
- 31. Connect throttle linkage.
- Connect hose from power steering cooler at pump.
- 33. Install power steering reservoir.
- 34. Install damper bracket to engine.
- 35. Install engine vibration damper and bracket assembly to RH side of engine.
- 36. Install barometric pressure (BARO) sensor.
- 37. Connect fuel return hose.
- 38. Connect fuel inlet hose.
- 39. Install radiator assembly. Refer to Section 03-03.
- 40. Install lower radiator hose.
- 41. Install electric fan and shroud assembly. Refer to Section 03-03.
- 42. Install upper radiator hose.
- 43. Install air cleaner hose.
- 44. Install constant control relay module (CCRM).
- 45. Install radiator coolant recovery reservoir.
- 46. Install radiator upper sight shield.
- 47. Connect generator and voltage regulator wiring.
- 48. Install oil level indicator tube.
- 49. Install hood.
- 50. Connect underhood lamp wiring, if so equipped.
- 51. Install battery tray.
- 52. Install battery.
- 53. Connect battery ground cable.
- Fill crankcase with correct viscosity and amount of engine oil.
- 55. Refill coolant.
- Drain, evacuate, pressure test and recharge A/C system. Refer to Section 12-00.
- 57. Start engine and check for leaks.

Engine Damper, RH

Removal

CAUTION: Do not clamp damper tube or piston rod.

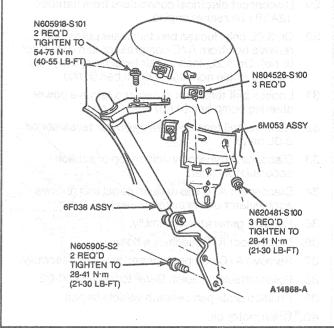
NOTE: Whenever self-locking fasteners are removed, replace with new self-locking fasteners.

 Remove nuts retaining lower end of damper to engine bracket.

- Remove bolts retaining upper damper bracket to shock tower bracket.
- 3. Remove engine damper.

Installation

- Position engine damper lower sleeve to line up with engine bracket notch. Secure with a new nut. Tighten to 28-41 N·m (21-30 lb-ft).
- Position engine damper with upper bracket to shock tower bracket. Secure with new bolts. Tighten to 54-75 N·m (40-55 lb-ft).



Engine Damper, LH

Removal

CAUTION: Do not clamp damper tube or piston rod.

NOTE: Whenever self-locking fasteners are removed, replace with new self-locking fasteners.

- Remove speed control servo and bracket assembly. Refer to Section 10-03.
- Remove bolt and flag nut retaining lower end of damper to No. 1A engine mount retaining bracket.
- Remove bolts retaining upper damper bracket to side rail bracket.