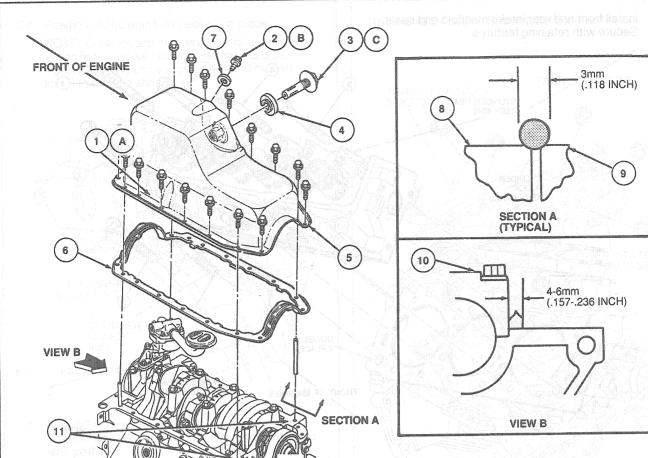
DISASSEMBLY AND ASSEMBLY (Continued)



Item	Part Number	Description
1A		Screw and Washer Assy (16 Req'd)
2B	6675	Drain Plug Assy
3C	6675	Oil Level Sensor
4	6C626	Oil Level Sensor Gasket
5	6675	Oil Pan Assy
6	6710	Oil Pan Gasket
7	6734	Drain Plug Gasket
8	6010	Cylinder Block Assy

(Co	ntir	iue	d)

Item	Part Number	Description
9	6019	Front Cover Assy
10	6A325	Rear Main Bearing Cap
11	F1AZ-19562-A	Silicone Sealer (4 Places)
Α		Tighten to 10-14 N·m (8-10 Lb-Ft)
В		Tighten to 11-16 N·m (9-12 Lb-Ft)
С		Tighten to 27-41 N·m (20-30 Lb-Ft)

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- 18. Lubricate oil filter gasket with Engine Assembly Lubricant D9AZ-19579-D (ESR-M99C80-A) or equivalent engine oil and install.
- Lubricate tappets with Engine Assembly Lubricant D9AZ-19579-D (ESR-M99C80-A) or equivalent and install into their original positions relative to camshaft lobe and push rod.
 - NOTE: Ensure the "UP" designation is facing the cylinder head.
- 20. Install new cylinder head gaskets onto cylinder block using the dowels to align the gasket.

- 21. Install cylinder heads. Tighten retaining bolts in two steps in the sequence as shown:

 - 92 N·m (68 lb-ft)
- 22. Apply Silicone Rubber D6AZ-19562-AA or AB (ESB-M4G92-A and ESE-M4G195-A) or equivalent to intersection of cylinder block end rails and cylinder heads (four places).