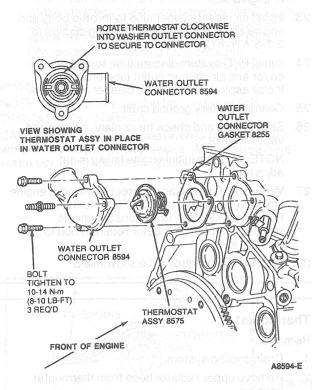
IN-VEHICLE SERVICE (Continued)

6. Start engine and check for coolant leaks.



Cylinder Heads

Removal

- Rotate crankshaft to 0 degrees TDC on the compression stroke.
- 2. Disconnect battery ground cable and set aside.
- 3. Drain cooling system.
- 4. Remove air cleaner outlet tube to throttle body.
- 5. Mark and remove vacuum lines to throttle body.
- Disconnect PFE or DPFE hose(s) from EGR tube, loosen lower EGR tube nut and rotate EGR valve to exhaust manifold tube away from valve.
- 7. Disconnect the IAT sensor (unleaded gasoline only), CSI (FF only), TP, IAC, and PFE or DPFE sensor electrical connectors.

WARNING: COVER VALVE WITH SHOP RAG TO PREVENT ACCIDENTAL FUEL SPRAY INTO EYES.

- Relieve pressure at the fuel pressure relief Schrader valve. Refer to Section 03-04A.
- 9. Remove fuel line safety clips.
 - CAUTION: Cover fuel line ends with clean shop cloths to prevent dirt from entering opening.
- Disconnect fuel lines as outlined. Refer to Section 03-04A.

- Remove throttle body as outlined. Discard old gasket.
- 12. Disconnect fuel injector harness stand-offs from inboard rocker arm cover retaining studs and each injector and remove from engine.

NOTE: Injectors and fuel supply manifold may be removed with intake manifold as an assembly.

- 13. Remove fuel supply manifold and injectors.
- With a twisting motion, remove ignition wires from spark plugs. Remove harnesses from rocker arm cover retaining studs.
- 15. Remove ignition coil and bracket from LH front cylinder head and set aside.
- 16. Disconnect upper radiator and heater hoses.
- 17. Remove distributor cap rubber boot (unleaded gasoline only).
- On unleaded gasoline only, mark distributor housing to block, remove distributor cap and note rotor position.
- On unleaded gasoline only, disconnect distributor ignition (DI) module electrical connector. Remove distributor assembly.
- 20. Disconnect engine coolant temperature (ECT) sensor and temperature sending unit electrical connectors.
- 21. If LH (front) cylinder head is being removed, perform the following:
 - Disconnect generator electrical connectors.
 - Using a 1/2-inch breaker bar, rotate 6K belt tensioner clockwise. Remove 6K belt.
 - Remove 6K automatic belt tensioner assembly.
 - Remove generator.
 - Remove power steering support bracket and pump as an assembly and set aside in a position to prevent fluid from leaking out.
 - Remove engine oil dipstick tube retaining nut from exhaust manifold stud. Rotate or remove tube from manifold.
- 22. If RH (rear) cylinder head is being removed, perform the following:
 - Remove generator belt tensioner bracket.
 - Remove heater supply tube retaining brackets from exhaust manifold (9431).
 - Remove vehicle speed sensor (VSS) (9E731) cable retaining bolt.
 - Remove EGR vacuum regulator (EVR) sensor (9D856) and bracket.
- 23. Remove rocker arm covers as outlined.
 - NOTE: Regardless of cylinder head removal order, the No. 3 cylinder intake valve push rod must be removed to allow removal of intake manifold.
- 24. Loosen rocker arm fulcrum retaining bolts enough to allow the rocker arm to be lifted off the push rod and rotated to one side.