# **REMOVAL AND INSTALLATION (Continued)**

#### Removal

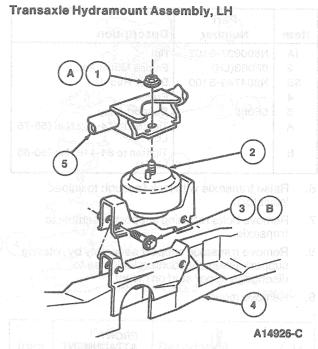
- Remove mount upper retaining nut through engine compartment between A/C compressor and compressor bracket using a long extension and an 18mm swivel socket.
- Install Three Bar Engine Support D88L-6000-A or equivalent.
- 3. Raise vehicle on hoist. Refer to Section 00-02.
- 4. Loosen RH rear mount lower retaining nut.
- 5. Remove RH front mount lower retaining nut.
- 6. Lower vehicle.
- Raise engine approximately 25mm (1 inch) using engine support tool.
- 8. Raise vehicle.
- 9. Remove engine mount.

### Installation

- 1. Install engine mount.
- 2. Lower vehicle.
- 3. Lower engine using engine support tool.
- 4. Raise vehicle.
- 5. Install RH front mount lower retaining nut and tighten to 75-102 N-m (55-75 lb-ft).

NOTE: During installation of mount, hold lower can to prevent twisting when lower nut is tightened.

- Tighten RH rear lower mount retaining nut to 75-102 N·m (55-75 lb-ft).
- 7. Lower vehicle.
- 8. Remove engine support tool.
- Install mount upper retaining nut through engine compartment between A/C compressor and compressor bracket using a long extension and an 18mm swivel socket.
- 10. Tighten mount upper retaining nut to 54-75 N·m (40-55 lb-ft).



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Item	Part Number	Description
1A	N800937-S102	Nut
2	6F063(LH)	Engine Mount Assy
3B	N804749-S100	Bolt (2 Req'd)
4		Frame
5	6F065	Support Assy
Α		Tighten to 74-102 N·m (55-75 Lb-Ft)
В		Tighten to 81-116 N·m (60-85 Lb-Ft)

### Removal

- 1. Raise vehicle on hoist. Refer to Section 00-02.
- 2. Remove tire and wheel.
- Place a jack and wood block in a suitable place under the transaxle and support the transaxle.
- Remove the nut retaining the transaxle mount to the support assembly.
- Remove two through bolts retaining the transaxle mount to the frame.
- Raise the transaxle with the jack (enough to unload mount).
- 7. Remove the bolts retaining the support assembly to the transaxle.
- 8. Remove transaxle support assembly by rotating support assembly counterclockwise to disengage upper stud on mount.
- 9. Remove mount.

## Installation absenced of ytdebeach troopers desifA

- 1. Loosely install mount.
- 2. Attach support assembly to the transaxle and tighten to 54-75 N·m (40-55 lb-ft).