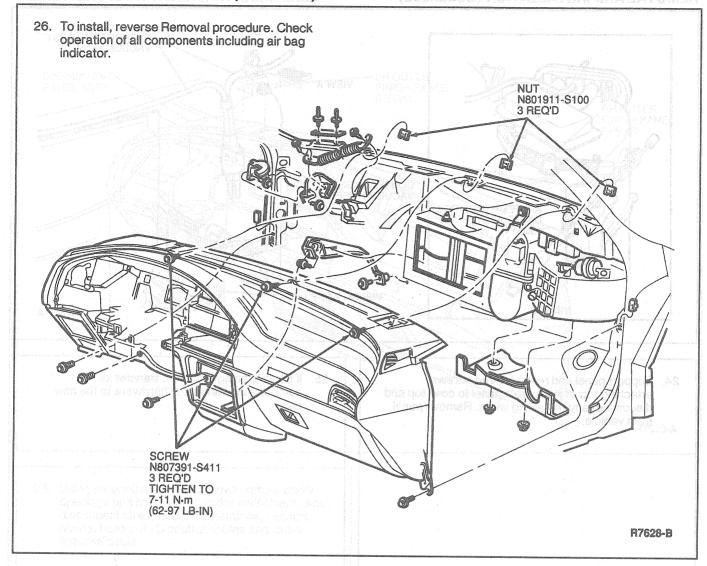
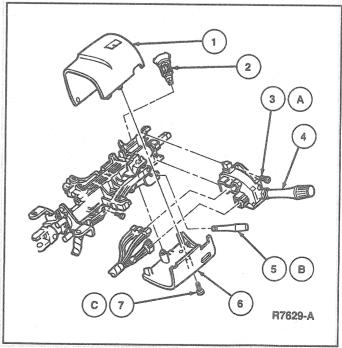
REMOVAL AND INSTALLATION (Continued)



Cluster Finish Panel

Removal and Installation

- 1. Disconnect positive battery cable.
- 2. Engage parking brake.
- 3. Remove ignition lock cylinder.
- 4. If equipped with tilt column, tilt column to full down position and remove tilt lever.



1993 Taurus / Sable July, 1992