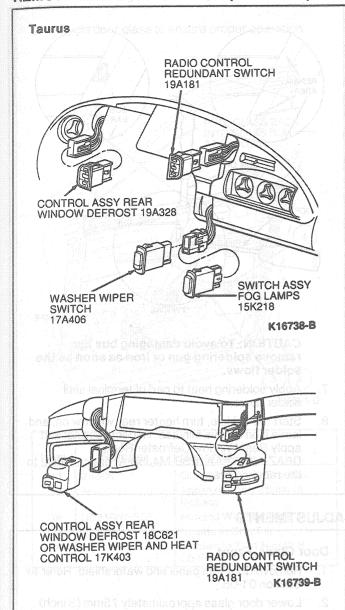
## **REMOVAL AND INSTALLATION (Continued)**



# Relay/Timer

## Removal and Installation

- Remove relay/timer assembly from under center side of instrument panel by depressing the mounting clip and pulling relay/timer from mounting bracket.
- 2. Disconnect electrical connector and remove assembly.
- 3. To install, reverse Removal procedure.

## Window

Disconnect the wire leads at each end of the glass. Replace the window as outlined.

# MAJOR SERVICE OPERATIONS CONTRACT SECULAR

#### Grid Wire Service

Any break in the grid longer than 25mm (1 inch) cannot be serviced. The rear window must be replaced. For breaks less than 25mm (1 inch) long, use the following procedure:

## Surface Preparation

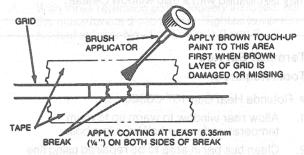
- The vehicle should be brought inside and permitted to come to room temperature of 16°C (60°F) or above.
  - CAUTION: Do not use scrapers, sharp instruments or abrasive cleaners on the interior surface of the rear window as this may cause damage to grid lines.
- Clean entire grid line repair area with Ultra-Clear Spray Glass Cleaner E4AZ-19C507-AA (ESR-M14P5-A) or equivalent, to remove all dirt, wax, grease, oil or other foreign matter. It is important that repair area be clean and dry.

## Mixing

The bottle of Rear Window Defroster Repair D8AZ-19562-AA (ESB-M4J58-A) or equivalent and touch-up paint must be at room temperature. Shake bottle for at least one minute for thorough mixing. Shake frequently during use.

## Application

- Mark location of break on outside of window.
- Using cellulose tape, mask off area directly above and below grid break. The break area should be at the center of the mask and tape gap must be no wider than existing grid line.



USING CELLULOSE TAPE, MASK OFF THE AREA DIRECTLY ABOVE AND BELOW THE GRID BREAK. THE BREAK AREA SHOULD BE AT THE CENTER OF THE MASK AND THE GAP MUST BE NO WIDER THAN THE EXISTING GRID LINE.

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