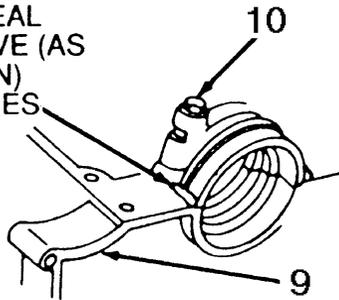
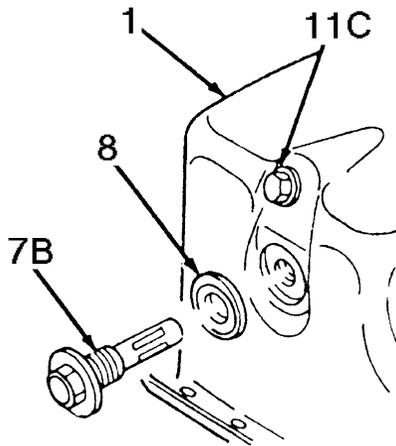


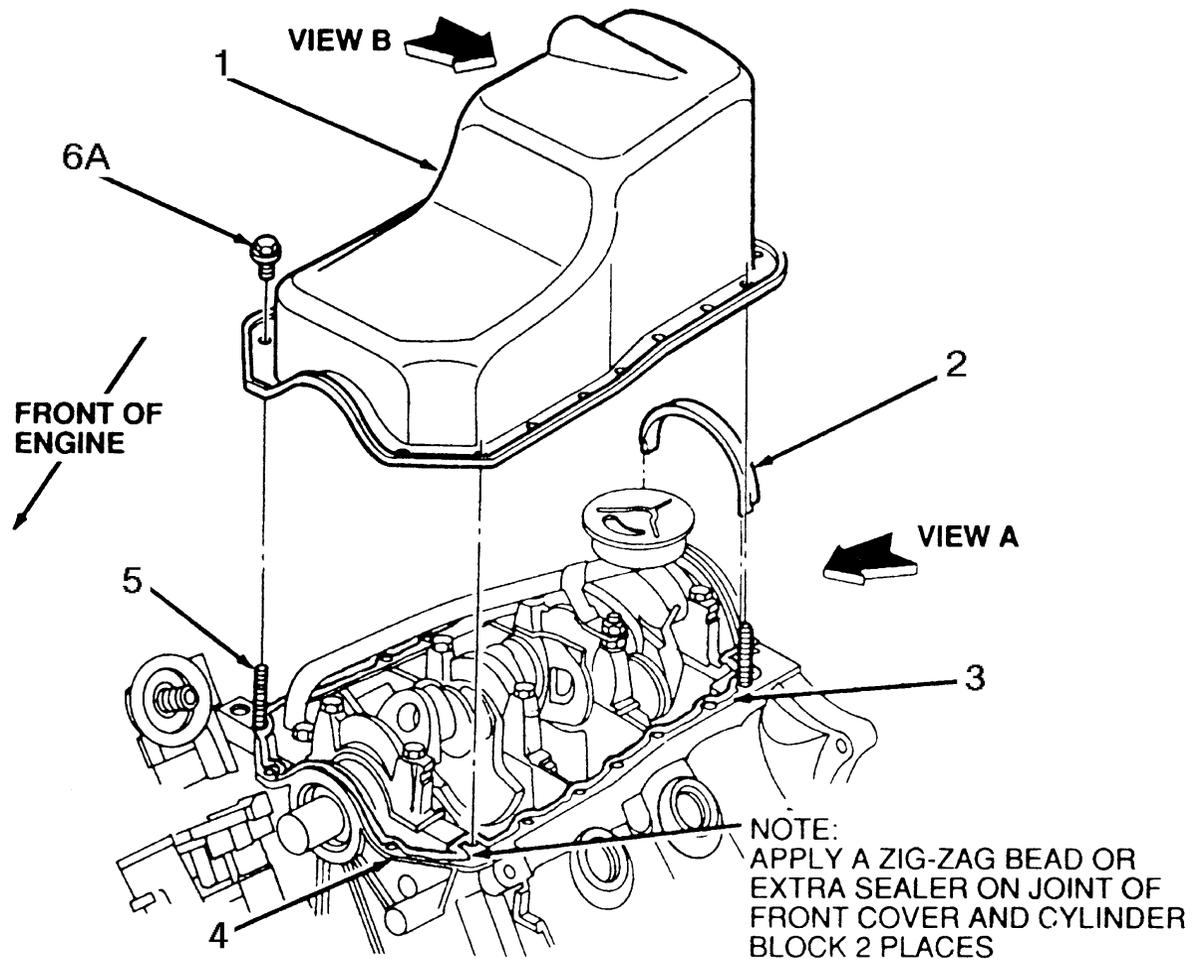
SEALER MUST  
FILL SEAL  
GROOVE (AS  
SHOWN)  
2 PLACES



VIEW A



VIEW B



NOTE:  
APPLY A ZIG-ZAG BEAD OR  
EXTRA SEALER ON JOINT OF  
FRONT COVER AND CYLINDER  
BLOCK 2 PLACES

- 1 Oil pan
- 2 Oil pan rear seal
- 3 Silicone gasket and sealant
- 4 Engine front cover
- 5 Guide pin ( 2 req'd)
- 6 Bolt (18 req'd)
- 7 Low oil level sensor

- 8 Low oil level sensor washer
- 9 Cylinder block
- 10 Rear cap
- 11 Oil pan drain plug
- A Tighten to 9-12 Nm (80-106 lb.in.)
- B Tighten to 25-34 Nm (18-25 lb.ft.)
- C Tighten to 20-34 Nm (15-25 lb.ft.)