VACUUM FITTING ASSY 9A474 TIGHTEN TO 10 N·m (7 LB-FT) THEN ADVANCE CLOCKWISE TO POSITION /IEW A SHOWN IN VIEW A (NOT MORE THAN ONE FULL TURN) NO BACK-UP ALLOWED FRONT OF ENGINE 1/4 INCH DUNNAGE CAP (PART OF FITTING 9A474) **INTAKE AIR** TEMPERATURE (IAT) SENSOR 12A697 TIGHTEN TO 16-24 N·m (12-17 LB-FT) **PARALLEL TO VERTICAL Q** OF MANIFOLD BOSS VACUUM FITTING ASSY 9A474 VIEW A