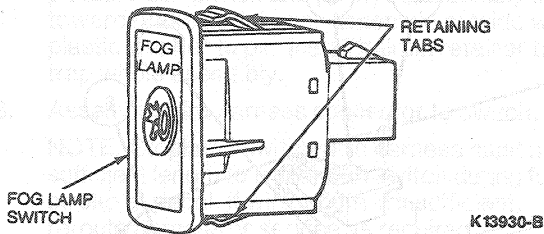


REMOVAL AND INSTALLATION (Continued)

2. Push switch into instrument panel, seating tabs.



**Module and Bracket Assembly, DRL
Removal and Installation**

1. Remove screws retaining the front side of fender liner.
2. Disconnect DRL electrical connector.
3. Remove two nuts retaining module to the fender apron.
4. To install, reverse Removal procedure.

CLEANING

Clean headlamps by spraying with Ford Ultra-Clear Spray Glass Cleaner E4AZ-19C507-AA (ESR-M14P5-A) or equivalent and wiping with a soft, clean cloth.

ADJUSTMENTS

**Headlamp Aim
Tools Required:**

- Rotunda Headlamp Aiming Kit 107-00003
- Rotunda Headlamp Aiming Kit Adapter Kit 107-00011

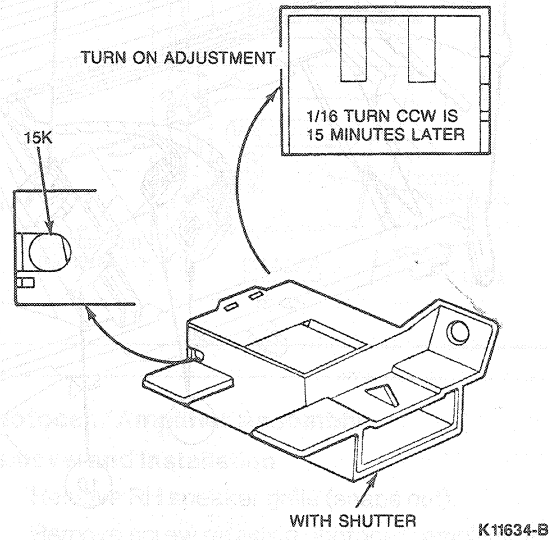
All headlamp adjustments should be made with a half full fuel tank, empty luggage compartment (except for the spare tire and jack equipment) and correct tire pressures.

To aim the aerodynamically styled headlamps, use Rotunda Headlamp Aiming Kit 107-00003 with Adapter Kit 107-00011 or equivalent. The equipment in the aiming kit can be calibrated to accommodate a slight floor slope, however, it should be reasonably flat. The adjusted adapter positions are moulded into the lower face of the headlamp lens.

Set and lock the adjustable adapter. Attach each adapter to its mechanical aimer, and aim headlamps using latest instructions in Rotunda Kit.

Photocell/ Amplifier

If it is necessary to have the headlamps turned on earlier or later than that of the original manufacturer's calibration, the unit contains an adjustment screw and is marked with the direction and amount of rotation for the required adjustment.



SPECIFICATIONS

TORQUE SPECIFICATIONS

Description	N-m	Lb-In
Rear Lamp Assembly Nuts	1.6-2.2	15-19
High-Mount Stoplamp Nuts (Wagon)	2-2.8	18-24
Lamp Assy Nuts / Screws-Front	5.2-7.2	47-63
Reflector Plate Nuts-Rear	1.2-1.8	11-15
Cornering Lamp Assy Screws	0.8-1.7	7-15
Fog Lamp Bracket-to-Bumper Nuts	19-27	14-20 (Lb-Ft)
Fog Lamp-to-Bracket Nut	13.5-16.5	10-12 (Lb-Ft)
Spoiler Retaining Nuts	8-9	71-80

SPECIAL SERVICE TOOLS

ROTUNDA EQUIPMENT

Model	Description
107-00003	Headlamp Aiming Kit
107-00011	Aero-Dynamic Headlamp Aiming Adapters
107-00001	Digital Volt-Ohmmeter