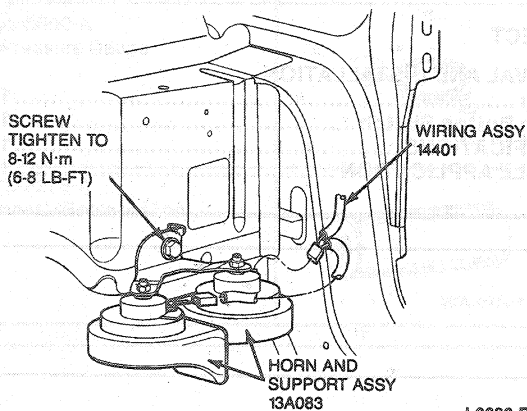
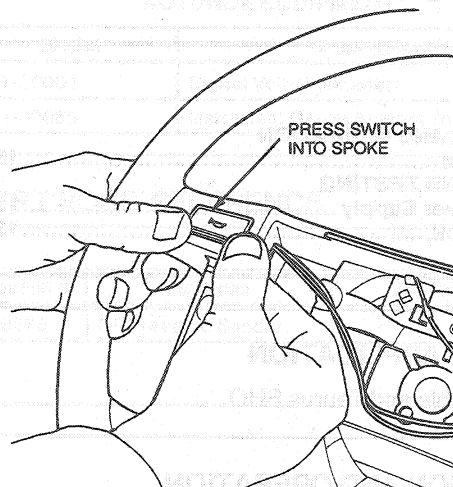


REMOVAL AND INSTALLATION (Continued)

Taurus/Sable



L6686-B



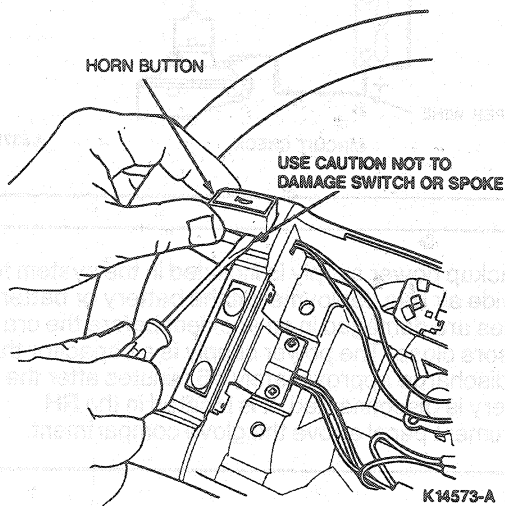
K14574-A

3. Connect electrical connectors.
4. Position air bag module on steering wheel and install four nut and washer assemblies. Tighten to 4-5.6 N·m (35-53 lb-in).
5. Connect backup power supply.
6. Connect battery ground cable.

Horn Button Switch

Removal

1. Disconnect battery ground cable.
2. Disconnect backup power supply.
3. Remove air bag module.
4. With a screwdriver, carefully pry horn button switch from steering wheel spoke.



K14573-A

NUT AND WASHER ASSY
N621903-S2
4 REQ'D
TIGHTEN TO
4-5.6 N·m
(35-50 LB-IN)

STEERING WHEEL AND COLUMN

AIR BAG MODULE ASSY
043B13

R6333-C

5. Disconnect electrical connectors, remove horn button switch and wires.

Installation

1. Insert horn button switch wires through opening in steering spokes.
2. Press horn button switch into steering wheel spoke.

SPECIFICATIONS

TORQUE SPECIFICATIONS

Description	N·m	Lb·Ft
Air Bag Module Retaining Nuts	4-5.6	35-53 (Lb-In)
Horn Retaining Screw	8-12	6-8