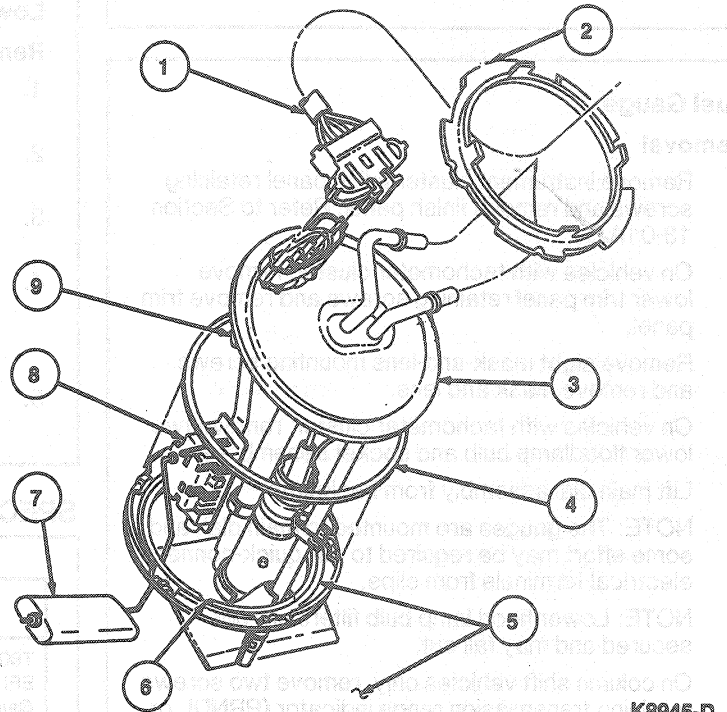
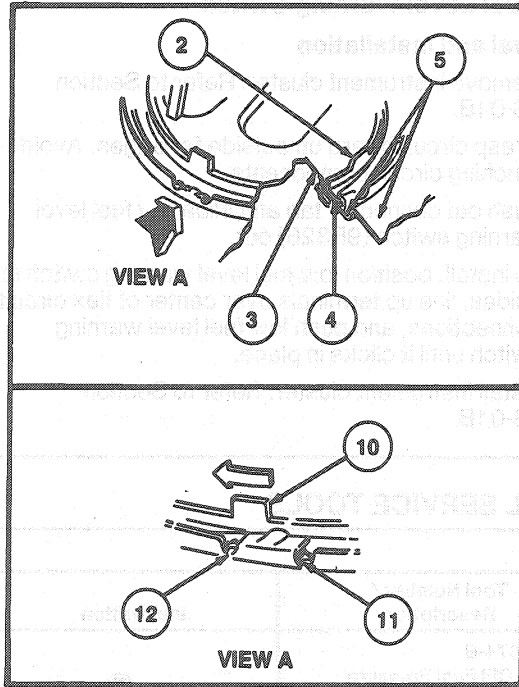


REMOVAL AND INSTALLATION (Continued)

2. Depressurize fuel system as outlined.
3. Remove fuel from fuel tank using Rotunda Fuel Storage Tanker 034-00002 and Adapter Hose 034-00012 or equivalent.
4. Raise vehicle on hoist. Refer to Section 00-02.
5. Remove fuel tube (9291). Remove fuel tank support strap (9092) nearest front of vehicle. Carefully lower front of fuel tank and disconnect fuel and vent lines and electrical connector. Remove fuel tank to bench.

6. Remove dirt that has accumulated around sending unit so dirt will not enter fuel tank.
7. Turn locking ring counterclockwise using Fuel Tank Sender Wrench T86T-9275-A. Remove fuel pump locking retainer ring (9C385), pump and sending unit assembly.



K8945-D

Item	Part Number	Description
1	14405	Wiring Harness Assembly
2	9C385	Locking Ring
3	9H307	Fuel Tank Sending Unit and Pump
4	N803861-S	O-Ring
5	—	Retainer Ring, Part of 9002 Fuel Tank
6	—	Locking Slots

(Continued)

Item	Part Number	Description
7	—	Float, Part of 9H307 Fuel Tank Sending Unit and Pump
8	—	Variable Resistor, Part of 9H307 Fuel Tank Sending Unit and Pump
9	—	Locking Tabs
10	—	Locating Tab
11	—	Stop
12	—	Detent

TK8945D

Installation

1. Clean fuel gauge sending unit mounting surface at fuel tank .

2. Apply a light coating of Premium Long-Life Grease XG-1-C (ESA-M1C75-B) or equivalent on a new seal ring and install seal ring and sending unit assembly. Secure by rotating locking ring clockwise against stop. Ensure seal remains in place.