

## DIAGNOSIS AND TESTING (Continued)

Refer to Section 13-03 for diagnosis and removal and installation of the fuel gauge.

Refer to Section 13-04 for diagnosis and removal and installation of the charging system gauge or warning indicator.

Refer to Section 13-05 for diagnosis and removal and installation of the tachometer, oil pressure, coolant temperature gauges or warning indicators.

Refer to Section 13-09 for diagnosis and removal and installation of miscellaneous gauges or warning devices.

## REMOVAL AND INSTALLATION

## Instrument Cluster

## Removal and Installation

1. Disconnect battery ground cable.
2. Remove ignition lock cylinder assembly (refer to Section 11-04) to permit removal of steering column shrouds.
3. Remove steering column trim shrouds.
4. Remove screws retaining lower LH and radio finish panels (one screw each) and remove panels by snapping out.
5. On Taurus vehicles only, remove clock assembly (or clock cover) to gain access to finish panel screw behind clock. Refer to Section 13-07.
6. Remove seven cluster opening finish panel retaining screws, and one jam nut behind headlamp switch. Remove finish panel by rocking upper edge toward driver.
7. On column shift vehicles only, disconnect transaxle range indicator cable from column (one screw and cable loop).
8. Disconnect upper speedometer cable from lower speedometer cable in engine compartment.
9. Remove four screws retaining cluster to instrument panel and pull cluster assembly forward.
10. Disconnect cluster electrical connectors and speedometer cable. Press cable latch to disengage cable from speedometer head, while pulling cable away from cluster. Remove cluster.
11. To install, reverse Removal procedure and calibrate the transaxle range indicator using the thumbwheel.

## Taurus

