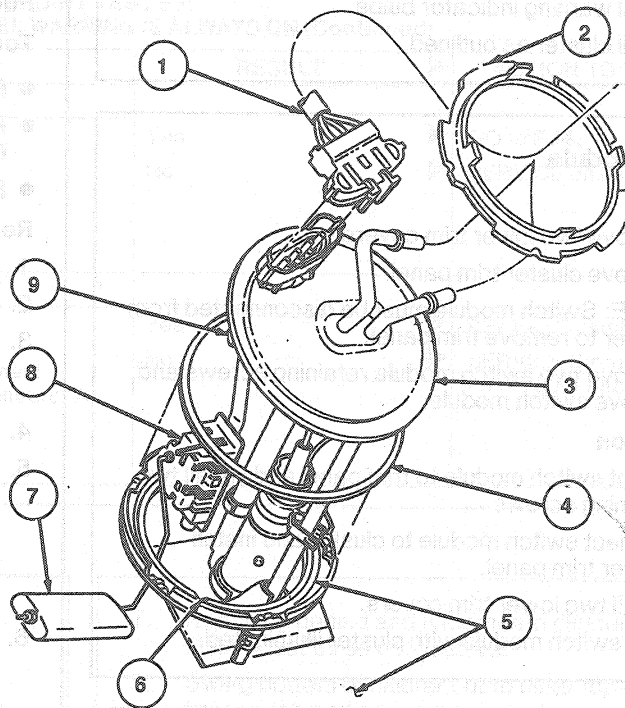
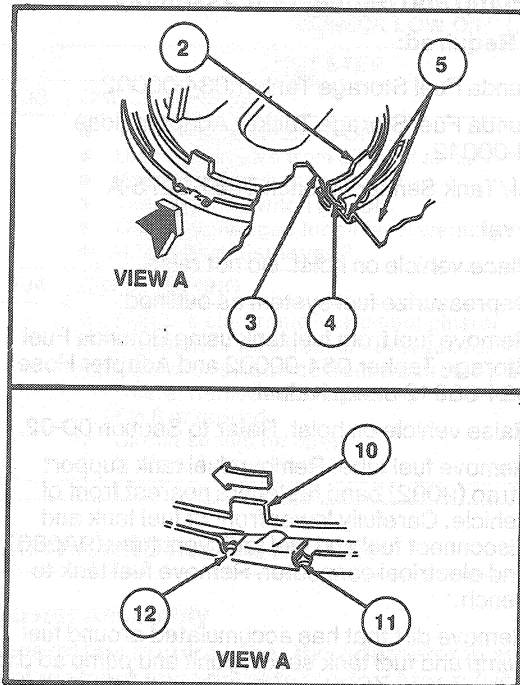


REMOVAL AND INSTALLATION (Continued)



K8945-D

Item	Part Number	Description
1	14405	Wiring Harness Assembly
2	9C385	Locking Ring
3	9H307	Fuel Tank Sending Unit and Pump
4	N803861-S	O-Ring
5	—	Retainer Ring, Part of 9002 Fuel Tank
6	—	Locking Slots

(Continued)

Item	Part Number	Description
7	—	Float, Part of 9H307 Fuel Tank Sending Unit and Pump
8	—	Variable Resistor, Part of 9H307 Fuel Tank Sending Unit and Pump
9	—	Locking Tabs
10	—	Locating Tab
11	—	Stop
12	—	Detent

TK8945D

Installation

- Clean fuel tank sending unit and pump mounting surface at fuel tank.
- Apply a light coating of Premium Long-Life Grease XG-1-C (ESA-M1C75-B) or equivalent on a new seal ring and install seal ring and fuel tank sending unit and pump assembly. Secure by rotating locking ring clockwise against stop. Ensure seal remains in place.
- Support fuel tank under vehicle and connect fuel and vent lines and electrical connector.
- Install fuel tank. Secure fuel tank support strap.
- Install fuel tube. Fill fuel tank with a minimum of 38 L (10 gal) of fuel.
- Turn ignition switch to ON then OFF at three second intervals (with EFI-CFI Fuel Pressure Gauge T80L-9974-B or equivalent), until fuel pressure builds to 270 kPa (30 psi).

- Start vehicle, check fuel gauge operation and check for fuel leaks.

Electronic Low Fuel Warning Assembly**Removal and Installation**

- Remove instrument cluster as outlined.
- Remove screw retaining assembly to cluster and remove assembly.
- To install, position assembly on cluster and install retaining screw. Tighten screw to 0.8-1.4 N·m (8-12 lb-in).
- Install instrument cluster as outlined in Section 13-00.