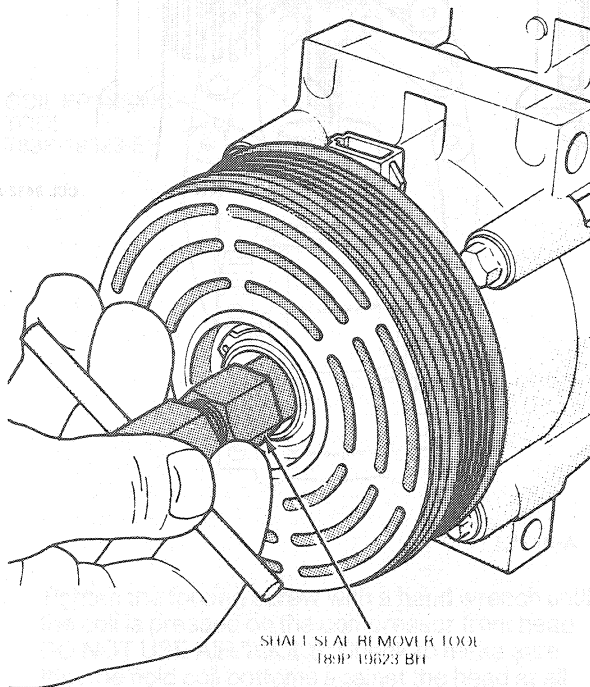
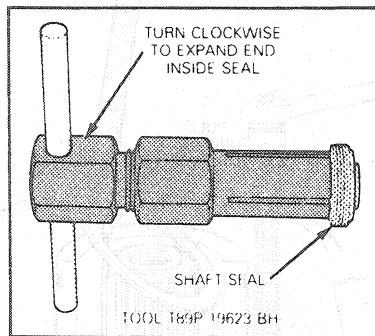


## REMOVAL AND INSTALLATION (Continued)

8. Position Shaft Seal Remover Tool T89P-19623-BH over compressor shaft and push tool into nose of compressor and down against shaft seal. Engage end of tool with internal diameter of shaft seal. While holding the hex part of the tool, turn tool handle clockwise to expand tool tip inside seal inner radius. Then, pull shaft seal from the compressor with the tool.



CCL 3310-A

## Installation

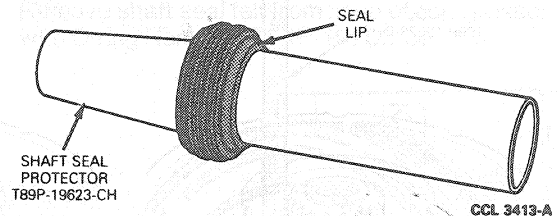
1. Obtain a new Shaft Seal Kit (Basic Part No. 19D665). Carefully remove the contents of the kit from the package. A plastic shaft seal protector is included with each kit. Inspect the protector for any burrs or other damage. Do not use the protector if it is damaged. Obtain another shaft seal kit, if necessary, and use the protector from it.

**CAUTION: Do not use protector if it is damaged. Obtain another shaft seal kit and use protector from it.**

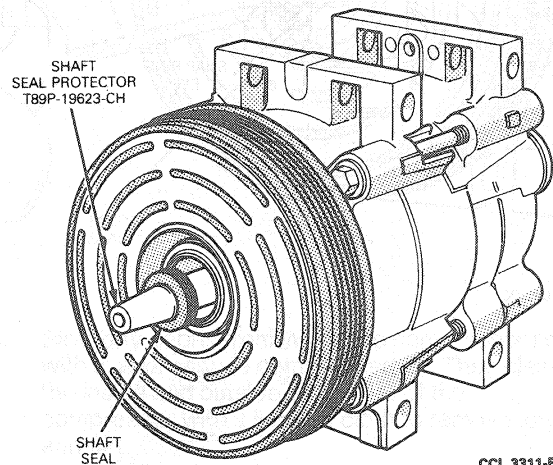
2. Using a clean lint free cloth, clean the compressor shaft and the seal pocket inside the compressor nose.

**CAUTION: Do not allow any dirt or foreign materials to enter the compressor.**

3. Dip the shaft seal protector and shaft seal in clean Refrigerant Oil (E73Z-19577-A). Position the shaft seal on the protector with the lip of the seal pointing toward the large end of the protector.



4. Place the shaft seal protector with shaft seal over the end of the compressor shaft.



CCL 3311-B