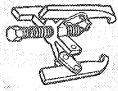

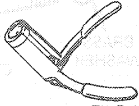
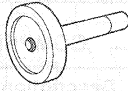

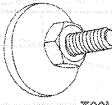


SPECIFICATIONS (Continued)


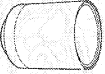
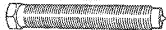

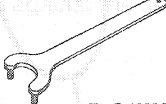
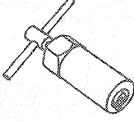
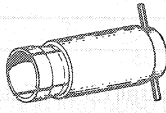
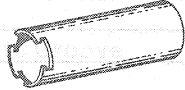

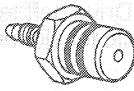
TORQUE SPECIFICATIONS

Description	N-m	Lb-Ft
Hose Manifold to Compressor Bolts	18-23	14-16
Clutch Hub Nut	13-20	10-14
Compressor Cylinder Bolts	24.5-26.5	18-19
Suction Hose to Manifold	28-36	21-26
Compressor to Mounting Bracket Bolts	40-55	30-40
Compressor Mounting Bracket to Engine	40-55	30-40
Cylinder Head Bolts	16	12
Cylinder Head Bolts	20	15
Cylinder Head Bolts	25	18

SPECIAL SERVICE TOOLS

Tool Number/Description	Illustration
T71P-19703-B Pulley Puller Hub	 T71P-19703-B
T71P-19703-H Shaft Seal Protector	 T71P-19703-H
T71P-19703-T Snap Ring Pliers	 T71P-19703-T
T80L-19703-C Pulley Bearing Replacer	 T80L-19703-C
T80L-19703-E Clutch Pulley Support	 T80L-19703-E
T80L-19703-F Hub Driven Plate Replacer	 T80L-19703-F

(Continued)

Tool Number/Description	Illustration
T80L-19703-G Shaft Protector	 T80L-19703-G
T80L-19703-J Pulley and Bearing Tool	 T80L-19703-J
T80L-19703-K Pulley Puller Center Bolt	 T80L-19703-K
T87P-19623-C Clutch Pulley Support	 T87P-19623-C
T81P-19623-MH Spanner Wrench	 T81P-19623-MH
T81P-19623-NH Shaft Key Remover	 T81P-19623-NH
T87P-19623-BR Shaft Seal Seat Remover	 T87P-19623-BR
T87P-19623-C Shaft Seal Remover/Replacer	 T87P-19623-C
T89P-19623-AH Shaft Seal Remover	 T89P-19623-AH
T89P-19623-BH Shaft Seal Replacer	 T89P-19623-BH