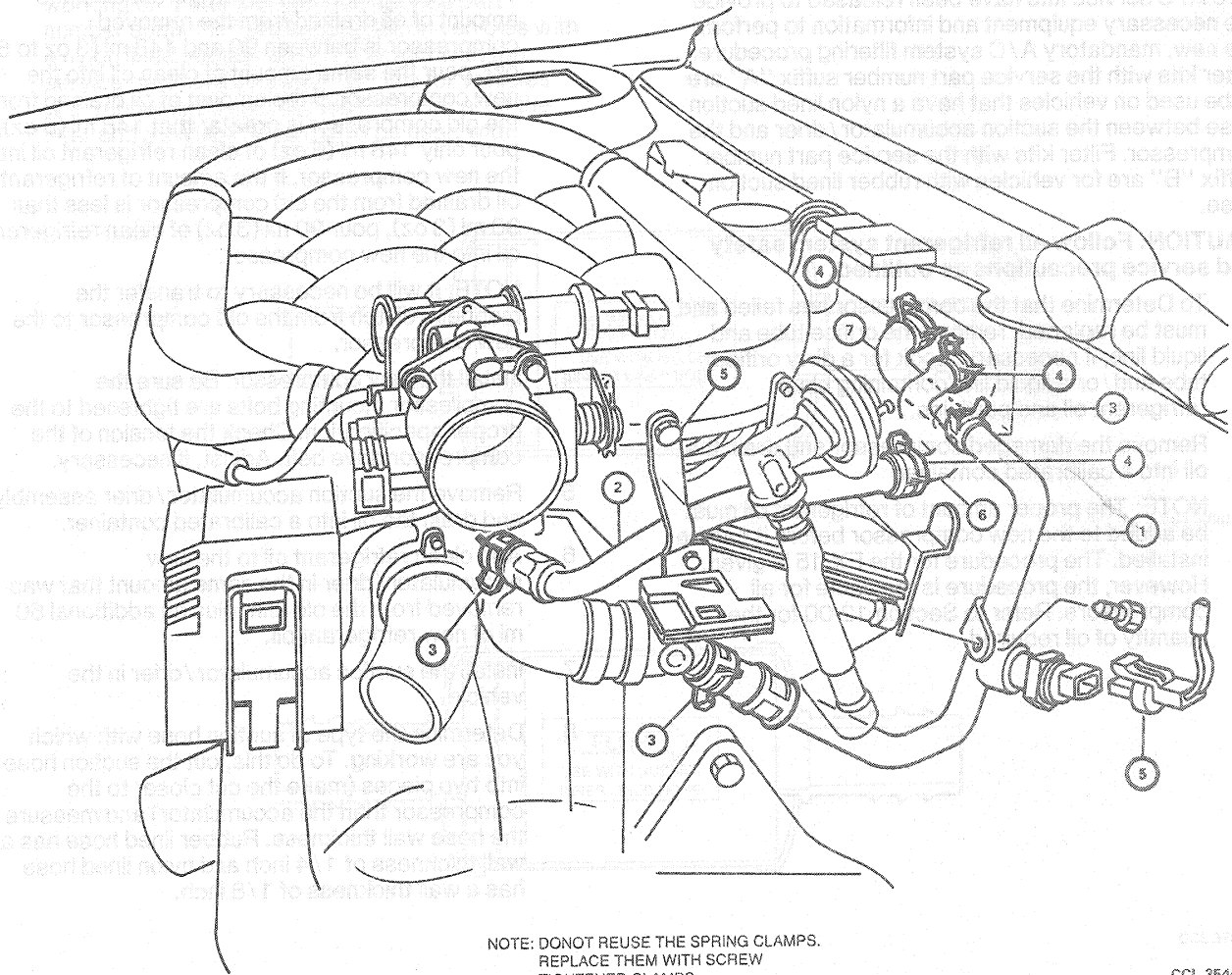


## REMOVAL AND INSTALLATION (Continued)

## Heater Hose Installation — SHO Engine



NOTE: DONOT REUSE THE SPRING CLAMPS.  
REPLACE THEM WITH SCREW  
TIGHTENED CLAMPS.

CCL 3544-B

## ITEM DESCRIPTION

1. HEATER INLET HOSE - 18D376
2. HEATER OUTLET HOSE - 18D663
3. SPRING CLAMP
4. SPRING CLAMP
5. WIRING HARNESS - 14401 ASS'Y
6. HEATER OUTLET HOSE - 18D359
7. HEATER INLET HOSE - 18D335

## Compressor

NOTE: Whenever a compressor is replaced, it will be necessary to replace the suction accumulator / drier. For compressor service procedures and specifications refer to Section 12-03C for the FX-15, and 12-03B for the 10P15F compressor.

Vehicles that have an inoperative A/C compressor, due to internal causes, should have the refrigerant system cleaned to remove any debris or contaminants that may be present, to prevent damage to the replacement compressor.

When a compressor fails and internal damage occurs, A/C system contaminants can be produced in several ways. Refrigerant loss, poor lubrication and internal component failure can cause a number of physical and chemical reactions inside the compressor, resulting in the addition of contaminants to the A/C system.

Regular flushing procedures will not remove this type of contamination from the system. Therefore, the following A/C system flushing procedure MUST be performed before a new compressor can be installed. A new compressor should never be installed without performing this mandatory filtering procedure.