

REMOVAL AND INSTALLATION (Continued)**Installation**

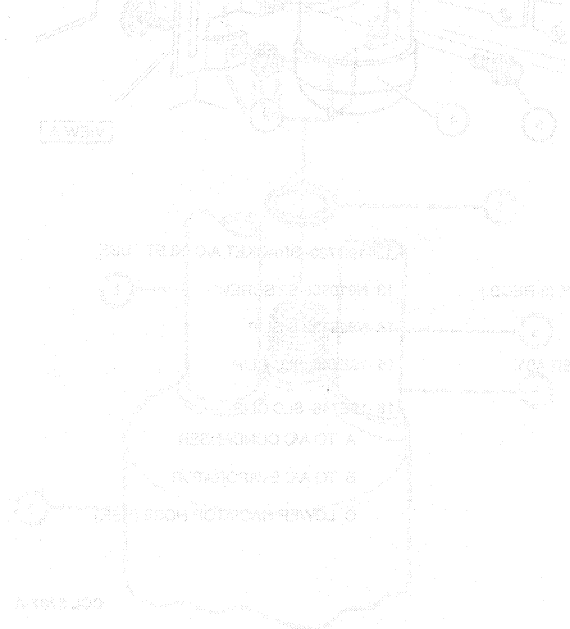
1. Position vacuum motor on mounting bracket and door shaft.
2. Install two screws retaining panel-defrost vacuum motor to mounting bracket.
3. Connect vacuum hose to defrost vacuum motor.
4. Install instrument panel.
5. Connect battery ground cable.

Panel-Defrost Door Vacuum Motor**Removal**

1. Disconnect battery ground cable.
2. Remove instrument panel as outlined.
3. Remove panel-defrost door vacuum motor arm to door shaft.
4. Remove two nuts retaining vacuum motor to mounting bracket.
5. Remove vacuum motor from mounting bracket and disconnect vacuum hose.

Installation

1. Position vacuum motor to mounting bracket and door shaft.
2. Install two nuts retaining panel-defrost vacuum motor to mounting bracket.



3. Connect vacuum hose to panel-defrost vacuum motor.
4. Install instrument panel as outlined.
5. Connect battery ground cable.

Suction Accumulator / Drier**Tools Required:**

- Spring Lock Coupling Tool T85L-19623-A

Removal

1. Discharge refrigerant from A/C system following recommended service procedures. Observe all safety precautions. Refer to Section 12-00.
2. Disconnect suction hose at compressor. Cap suction hose and compressor to prevent entrance of dirt and moisture.
3. Disconnect accumulator / drier inlet tube from evaporator core outlet. Use Spring Lock Coupling Tool T85L-19623-A to reverse inlet tube.
4. Disconnect wire harness connector from pressure switch on top of accumulator / drier.
5. Remove screw holding suction accumulator / drier in accumulator bracket and remove suction accumulator / drier.