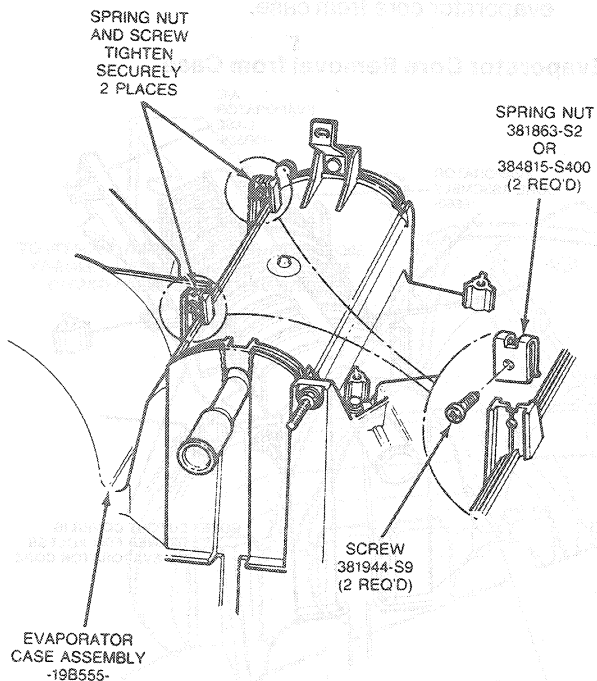


REMOVAL AND INSTALLATION (Continued)

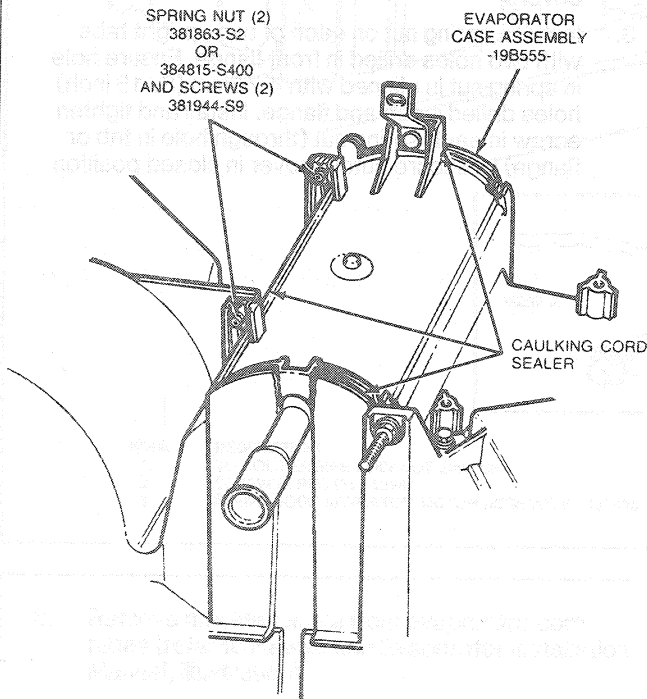
Cutout Cover Secured in Closed Position



CCL2621-B

4. Install Caulking Cord D6AZ-19560-A (ESB-M4G32-A) or equivalent to seal evaporator case against leakage along cut line.

Caulking Cord Installation



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5. Install air inlet duct to evaporator case and tighten two screws.
6. Install recirc duct to evaporator case and tighten six screws.
7. Install electrical connector bracket to recirc duct with one screw. (EATC only)
8. Install speed controller connector to bracket. (EATC only)
9. Attach blend door actuator to evaporator case and tighten three screws. Install electrical connector to bracket. Attach cold engine lock out switch by snapping spring clip in place on outermost heater core tube. (EATC only)
10. Install vacuum harness to evaporator case.
11. Install foam seals over evaporator tubes.
12. Assemble support bracket to evaporator case.
13. Install evaporator case assembly as outlined.

Heater Core

Vehicles may be equipped with an aluminum or a copper brass heater core. Use replacement cores made of copper brass. Always identify the type of core being replaced because there is a difference in the heater core to heater case seals (refer to Heater and Evaporator, Manual illustration). Having the correct seal is essential to provide satisfactory heater system performance.

Identification can be made by looking at one of the core tubes after a hose has been removed. An aluminum core will have a gray colored tube. A copper brass core will have a brass colored tube.

If the core is copper brass, the seal removed with the old core can be used with the new copper brass replacement core, providing it is not damaged during removal.

If the core is aluminum, a new seal for the copper brass replacement core will be required. Refer to the Master Parts Catalog for heater core and heater hose seal part numbers.

Removal

1. Remove instrument panel. Refer to Section 01-12.
2. Remove evaporator case assembly as outlined.
NOTE: Whenever the evaporator case is removed, it will be necessary to replace the suction accumulator/drier.
3. Remove vacuum source line from heater core tube seal.