

REMOVAL AND INSTALLATION (Continued)

Installation

1. Position evaporator case assembly to dash panel and cowl top panel at air inlet opening. Install two screws retaining support brackets to cowl top panel.
2. Install three nuts in engine compartment retaining evaporator case to dash panel.
3. Install floor register and rear seat duct to evaporator case and tighten two retaining screws.
4. Install instrument panel shake brace and screw to evaporator case.
5. Install instrument panel as outlined.

6. Connect liquid line and suction accumulator to evaporator core.
7. Connect heater hoses to heater core.
8. Connect black vacuum supply hose to vacuum check valve in engine compartment.
9. Fill radiator to correct level with removed coolant or specified mixture of coolant and water.
10. Connect battery ground cable.
11. Leak test, evacuate and charge A/C refrigerant system. Refer to Section 12-00.
12. Check system for proper operation.

Evaporator Core

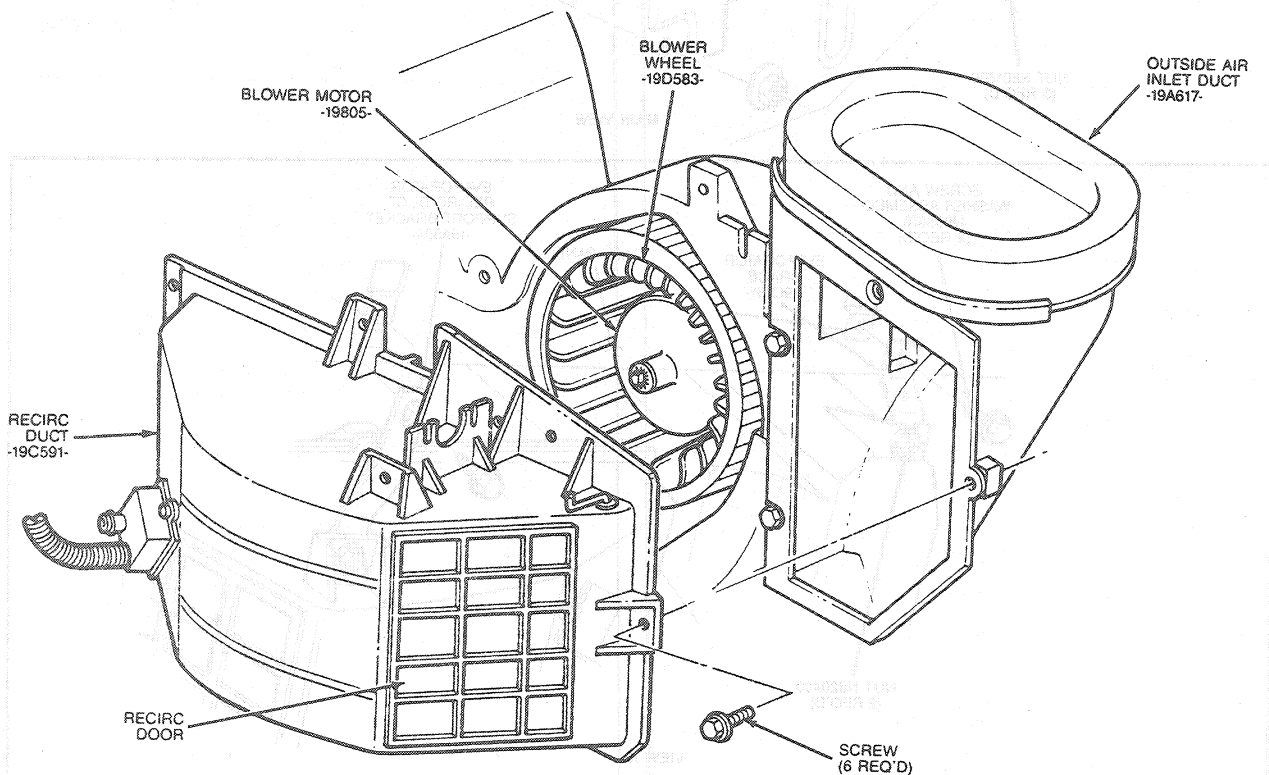
NOTE: Whenever an evaporator core is replaced, it will be necessary to replace the suction accumulator / drier.

CAUTION: If an evaporator core leak is suspected, the core must be leak tested before it is removed from the vehicle. Refer to Section 12-00 for the leak test procedure.

Recirc Duct Removal from Evaporator Case, EATC

Removal

1. Remove evaporator case as outlined.
2. Disconnect and remove vacuum harness.
3. Remove six screws retaining recirc duct and remove duct from evaporator case.



CCL 2598-C