

REMOVAL AND INSTALLATION (Continued)

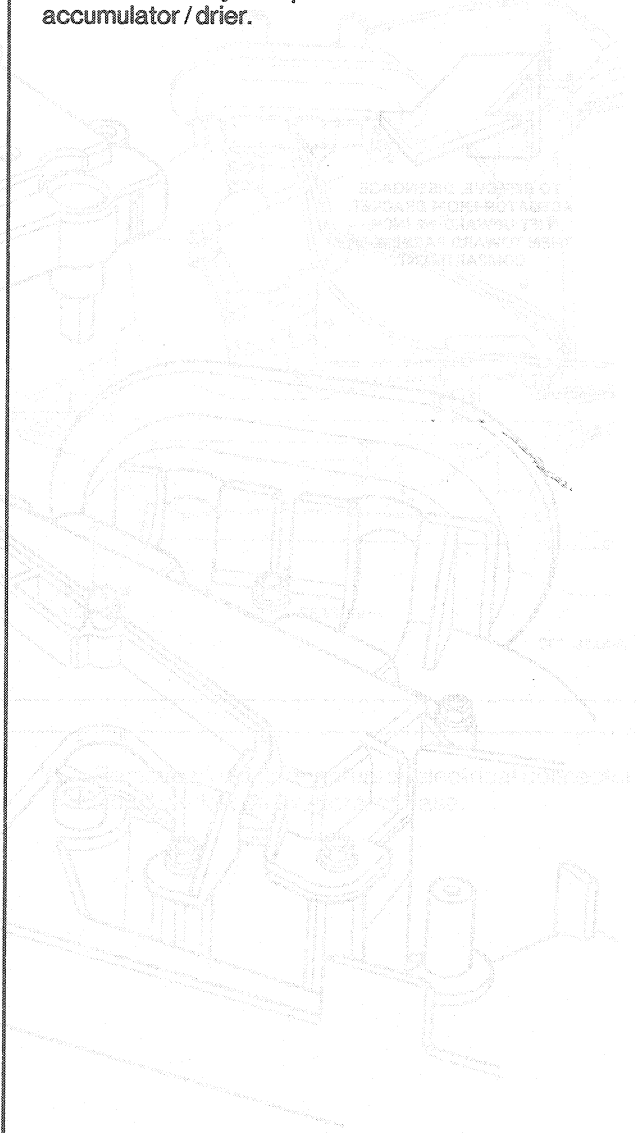
Installation

1. Insert blend door actuator horizontally over actuator bracket on evaporator case.
2. Insert actuator shaft into blend door. (Manually moving door will help engage shaft.)
3. Attach actuator bracket with three retaining screws.
4. Attach actuator electrical connector to bracket on evaporator case.
5. Install instrument panel.
6. Connect battery ground cable.

NOTE: After replacement of the blend door actuator, the system **MUST BE RECALIBRATED** for proper operation. To recalibrate, remove the positive (+) lead from the battery terminal. After 30 seconds, install the terminal. Calibration will be performed automatically when the EATC control assembly is energized.

Evaporator Case Assembly

NOTE: Whenever an evaporator case is removed, it will be necessary to replace the suction accumulator / drier.



Evaporator Case Assembly