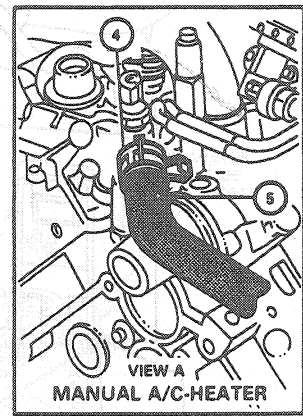
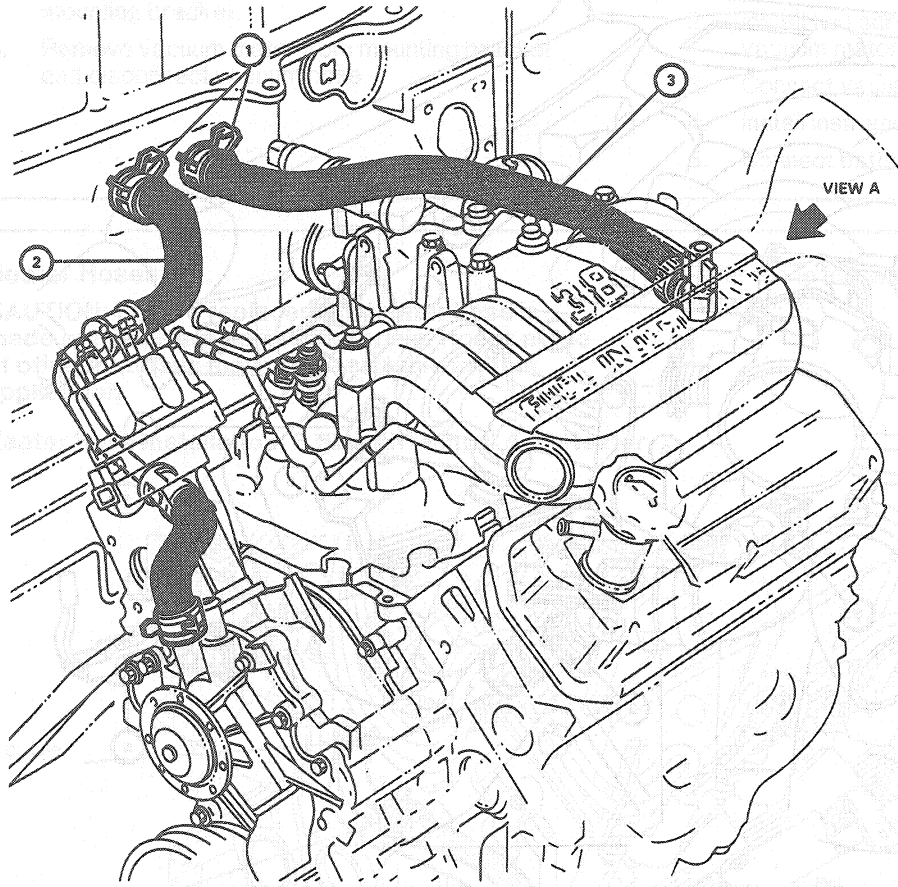


REMOVAL AND INSTALLATION (Continued)

REMOVAL AND INSTALLATION (Continued)

Heater Hose Installation, 3.8L



- ITEM DESCRIPTION
- 1. CLAMP - 390761 (2 REQ'D)
  - 2. HEATER OUTLET HOSE - 18D663
  - 3. HEATER INLET HOSE - 18D376 (EATC ONLY)

- ITEM DESCRIPTION
- 4. CLAMP - 390762 (1 REQ'D)
  - 5. HOSE - 18D334

CCL3029-F

ADJUSTMENTS

Mini-Tube Vacuum Hoses

Service

1. Measure length of damaged area of mini-tube vacuum hose.
2. Cut a piece of standard 3mm (1/8 inch) ID vacuum hose approximately 25mm (1 inch) longer than damaged area of mini-tube vacuum hose.
3. Cut off mini-tube vacuum hose on each side of damaged area.
4. Dip mini-tube hose ends in Tetra Hydro Furan (THF) or Methyl Ethyl Ketone (MEK). This solvent will seal mini-tube in vacuum hose.
5. Insert ends of mini-tube vacuum hose approximately 9mm (3/8 inch) into ends of standard 3mm (1/8 inch) service vacuum hose section.

6. Shake service joint after assembly to ensure solvent is dispersed and vacuum line is not plugged.
7. Test system for a vacuum leak in service area.

SPECIFICATIONS

TORQUE SPECIFICATIONS

Description	N-m	Lb-In
Heater Hose Clamps	1.81-2.49	17-22
Upper Panel Retaining Screws	1.4-2.3	13-20
Lower Instrument Panel-to-Side Cowl Retaining Screws	7-11	6-8 (Lb-Ft)
Instrument Cluster Finish Panel Retaining Screws	2-2.9	18-25

(Continued)