

REMOVAL AND INSTALLATION (Continued)

6. Lift heater core and seals from heater case.

Installation

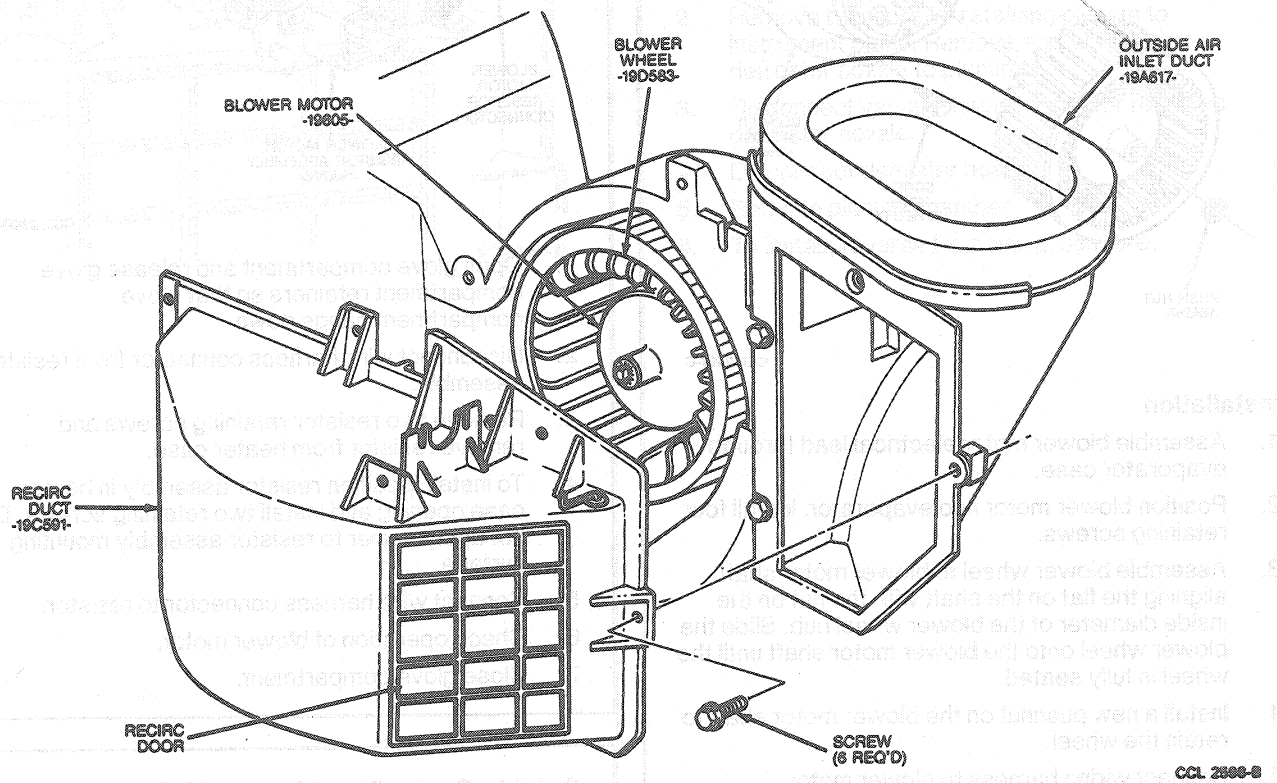
1. Transfer three foam core seals to new heater core.
2. Install heater core and seals into heater case.

3. Position heater case access cover on heater case. Install four retaining screws.
4. Install seal on heater core tubes.
5. Install vacuum source line through heater core tube seal.
6. Install heater case assembly into vehicle as outlined.

Recirc Duct Assembly**Removal**

1. Open glove compartment door and release retainers, lowering door.

2. Remove screw attaching recirc duct support bracket to cowl.
3. Remove vacuum connection to recirc door vacuum motor.
4. Remove six screws attaching recirc duct to heater assembly.

Recirc Duct-to-Heater Assembly Attachment

5. Remove recirc duct from heater assembly, lowering recirc duct from between instrument panel and heater case.

Installation

1. Install recirc duct to heater, lifting recirc duct between instrument panel and heater case.
2. Install six screws retaining recirc duct to heater case.
3. Install vacuum connector to recirc door vacuum motor.

4. Install screw attaching support bracket to cowl.
5. Close glove compartment.

Blower Motor and Wheel Assembly**Removal**

1. Remove recirc duct assembly from vehicle.
2. Disconnect blower electrical lead.