

REMOVAL AND INSTALLATION (Continued)

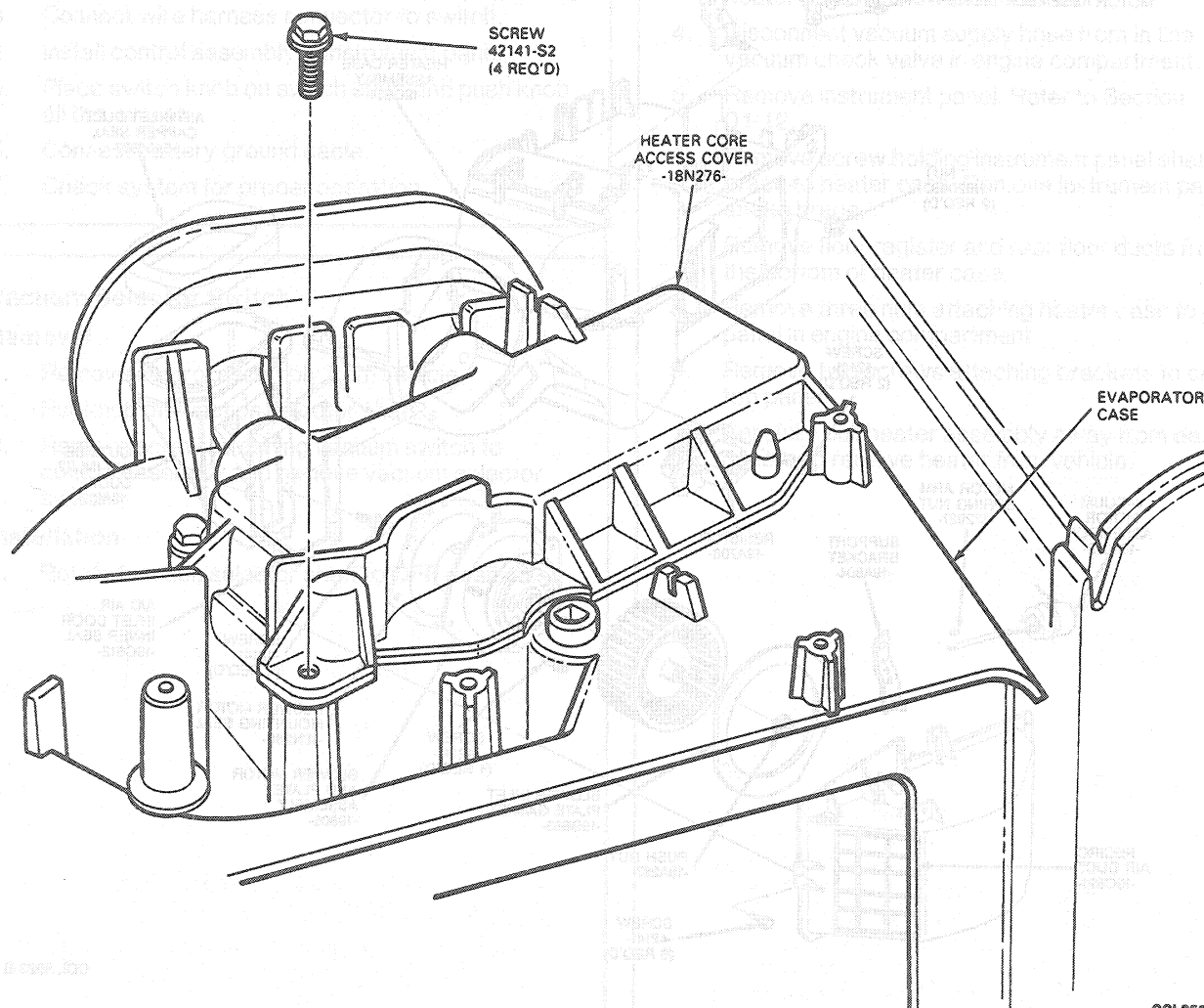
Installation

1. Position heater case assembly to dash panel and cowl top panel at air inlet opening. Install two screws to attach support brackets to cowl top panel.
2. Install three nuts in engine compartment to attach heater case to dash panel.
3. Install floor register and rear floor ducts on the bottom of the heater case.
4. Install instrument panel shake brace and screw to heater case.

5. Install instrument panel as outlined.
6. Connect heater hoses to heater core.
7. Connect black vacuum supply hose to vacuum check valve in engine compartment.
8. Fill radiator to correct level with previously removed coolant or specified mixture of coolant and water.
9. Connect battery ground cable.
10. Check system for proper operation.

Heater Core**Removal**

1. Remove instrument panel and lay it on front seat.
2. Remove heater case assembly as outlined.
3. Remove vacuum source line from heater core tube seal.

Heater Core Access Cover Retaining Screws

4. Remove seal from heater core tubes (refer to Heater Case Assembly).
5. Remove four heater core access cover retaining screws and remove access cover from heater case.

CCL2597-A