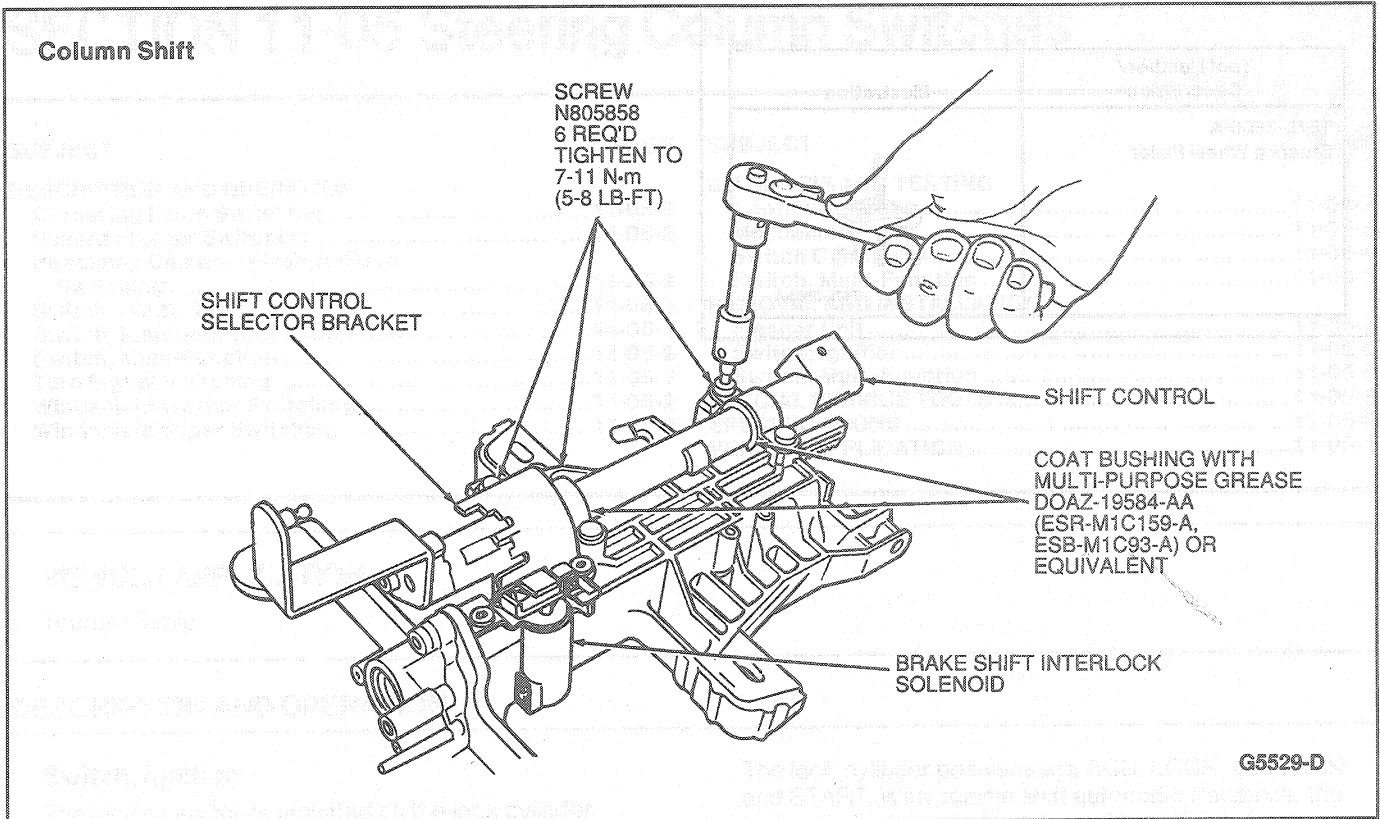


DISASSEMBLY AND ASSEMBLY (Continued)



21. Install shift cable bracket on lower column bearing assembly with two bolts (column shift).
22. Install column in vehicle as outlined.
23. Install air bag clockspring contact as outlined.
24. Install steering wheel as outlined.
25. Install air bag module. Refer to Section 01-20B.
26. Connect battery ground strap and air bag backup power supply.
27. Verify air bag warning indicator.

SPECIFICATIONS

TORQUE SPECIFICATIONS		
Description	N-m	Lb-Ft
Steering Wheel Retaining Bolt	31-48	22-33
Contact Assembly Screw	2-3	18-26 (Lb-in)
Steering Column Mounting Nut	13-19	9-14
Steering Shaft Yoke Coupling Bolt	41-56	31-41
Column Lower Mounting Bracket Bolt	7-11	5-8
Lock Housing Pivot Bolt	20-28	14-20
Ignition Switch Screw	7-11	5-8
Shift Control Tube Screw	7-11	5-8
Air Bag Module Nuts	4-5.4	36-47 (Lb-in)
Lower Column Bearing Bolt	7-11	5-8
Intermediate Shaft Screw	41-56	31-41
Air Bag Screw	4-5.4	36-47 (Lb-in)
Tilt Lever	3.5-5	28-44 (Lb-in)
Steering Boot Nut	5-7	44-61 (Lb-in)

ADJUSTMENTS

Steering Wheel Spoke Position

When the flats on the steering gear input shaft are positioned as shown, the front wheels should be in the straight-ahead position and the steering wheel spokes should be in their normal position. They can be repositioned by adjusting the tie rods or adjusting toe. Refer to Section 04-00. The steering wheel 12 o'clock mark must be aligned with steering shaft 12 o'clock mark when toe is adjusted.