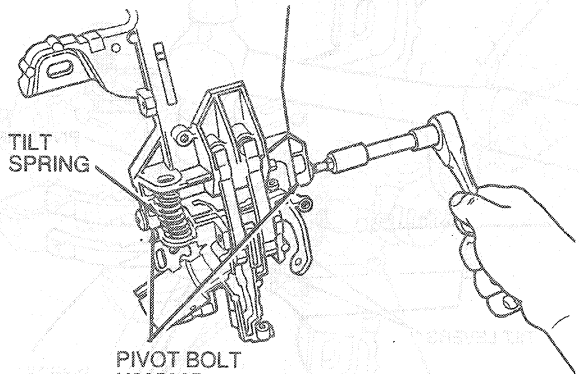


DISASSEMBLY AND ASSEMBLY (Continued)

10. Position tilt spring on lock housing. With assistant, install lock housing and pivot bolts. Tighten to 20-28 N·m (14-20 lb-ft).

NOTE: Lube pivot bolts with Multi-Purpose Grease DOAZ-19584-AA (ESR-M1C159-A, ESB-M1C93-A) or equivalent before installing.

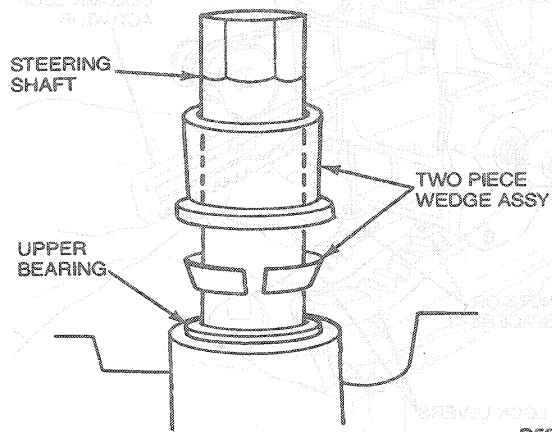


TILT SPRING

PIVOT BOLT
N805865
2 REQ'D
TIGHTEN TO
20-28 N·m
(14-20 LB-FT)
LUBRICATE SHOULDER WITH
MULTI-PURPOSE GREASE
DOAZ-19584-AA
(ESR-M1C159-A, ESB-M1C93-A)
OR EQUIVALENT

G5528-C

11. Install steel sleeve and ring over steering shaft to upper bearing.



STEERING SHAFT

UPPER BEARING

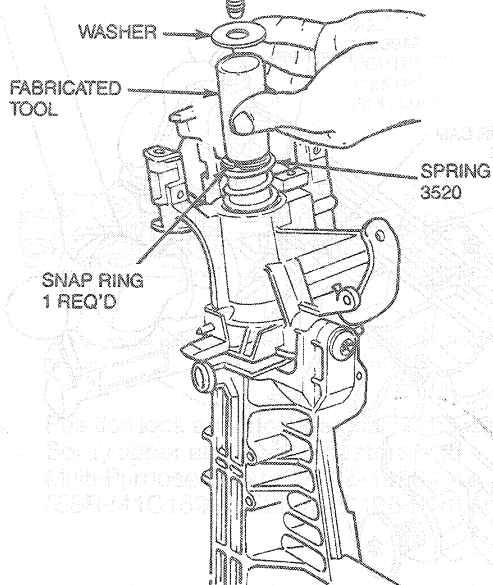
TWO PIECE WEDGE ASSY

G5865-A

12. Install spring and new snap ring on top side of spring using a 3/4-inch by 2-1/4 inch PVC pipe.

DISASSEMBLY AND ASSEMBLY (Continued)

13. Install turn signal cancel cam, flush surface "up".



WASHER

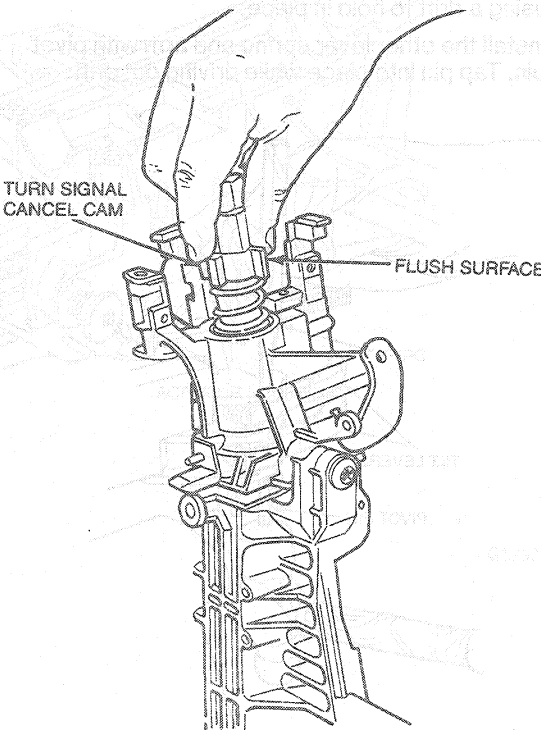
FABRICATED TOOL

SNAP RING 1 REQ'D

SPRING 3520

G5802-A

13. Install turn signal cancel cam, flush surface "up".



TURN SIGNAL CANCEL CAM

FLUSH SURFACE

G5803-A