

REMOVAL AND INSTALLATION (Continued)

Item	Part Number	Description
1A	N803942-S100	Screw
2	—	Body
3	3C529	Steering Column Assy
4	3Z719	Brake Shift Interlock Solenoid
5B	N806423-S56	Nut (4 Req'd)
A		Tighten to 41-56 N·m (31-41 Lb-Ft)
B		Tighten to 13-19 N·m (9-14 Lb-Ft)

Installation

- Align the column lower universal joint to lower shaft. Install one bolt and tighten to 41-56 N·m (31-41 lb-ft).
- Connect parking brake release vacuum hoses.
- Position Brake Solenoid Interlock cable and install four retaining screws (automatic console shift).
- Support the column assembly to column support bracket. Install four retaining nuts and tighten to 13-19 N·m (9-14 lb-ft).
- Position shift cable bracket (with shift cable attached) to lower two screws of column. Tighten to 7-11 N·m (5-8 lb-ft).
- Snap shift cable onto shift selector pivot ball.
- Position multi-function switch and install two retaining screws. Tighten to 2-3 N·m (18-26 lb-in).
- Connect all electrical connectors.
- Attach transmission range selector cable loop on shift selector hook, and install transmission range selector cable bracket to actuator housing. Install retaining screw.
- Install steering column to parking brake control shake brace.
- Install instrument panel reinforcement brace and secure with two retaining bolts.
- Install lower instrument panel cover.
- Install upper and lower column shrouds.
- Install lock cylinder assembly.
- Install tilt lever onto column.
- Install air bag contact assembly screw. Tighten to 2-3 N·m (18-26 lb-in).
- Install steering wheel onto column shaft. Install a new bolt and tighten to 31-48 N·m (22-33 lb-ft).
- Position air bag module to wheel. Install four retaining nuts. Tighten to 4-5.4 N·m (36-47 lb-in).
- Connect battery ground cable and air bag backup power supply.
- Verify air bag warning indicator.

Steering Shaft, Intermediate**Removal**

- Remove bolt from upper U-joint-to-shaft connection. Collapse intermediate shaft.
- Remove three nuts retaining primary boot-to-dash panel and remove boot.

CAUTION: Be sure the steering column is in the locked position. The lower end of the steering column may be wired in such a way to prevent the steering wheel from being turned as air bag clockspring assembly will be damaged.

- Remove bolt retaining intermediate shaft assembly to steering gear input shaft.
- From inside of vehicle, remove intermediate shaft.
- Remove secondary boot.

Installation

- Turn secondary boot inside out and position over three mounting studs then mount to gear.
- Install intermediate shaft through boot and to steering gear input shaft. Install new bolt and tighten to 41-56 N·m (31-41 lb-ft).
- Install primary boot over intermediate shaft and down onto three studs in dash panel.
- Install three boot retaining nuts. Tighten to 5-7 N·m (44-61 lb-in).
- Extend shaft and insert into U-joint at end of steering column. Tighten bolt to 41-56 N·m (31-41 lb-ft).
- Check steering column for proper operation.

Gear Shift Lever, Cover and/or Shift Lever Clip Column Shift**Removal**

- Remove tilt lever by unscrewing it from the column.
- Turn ignition switch to RUN position. Using a 1/8-inch drift, depress lock cylinder retaining pin through access hole and remove lock cylinder.
- Remove lower instrument panel cover retaining screws and remove cover.
- Remove four retaining screws from lower shroud. Remove upper and lower shroud assemblies.
- Remove shift lever cover, pin assembly and shift lever.
- If necessary, remove shift lever clip.

Installation

- If removed, install shift lever clip into opening in shifter housing assembly as shown.
- Insert shift lever through hole in PVC cover. Position cover on shift lever.