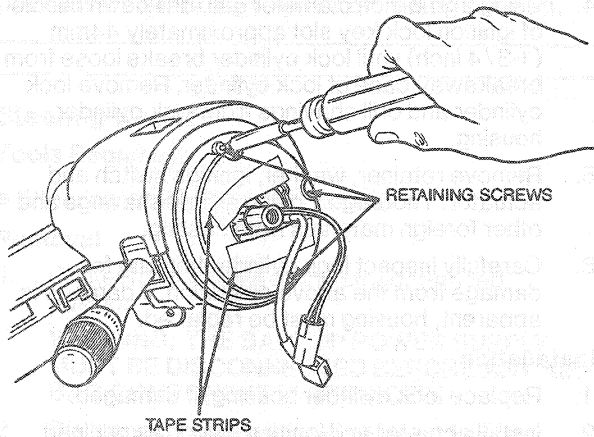


REMOVAL AND INSTALLATION (Continued)

10. Remove three contact assembly retaining screws and pull contact assembly off steering column shaft.



G5555-A

Installation

1. Ensure that vehicle's front wheels are in the straight-ahead position and steering column shaft alignment mark is at the 12 o'clock position.
2. Align contact assembly to column shaft and mounting bosses and slide contact assembly on to the shaft.
3. Install three retaining screws. Tighten screws to 2-3 N-m (18-26 lb-in). Remove tape strips.
NOTE: If a new contact assembly is being installed, remove the plastic lock mechanism after contact assembly is secured to column.
4. Route contact assembly down column assembly and connect to wire harness.
5. Install key warning buzzer into lock cylinder housing and secure lock cylinder.
6. Connect harness 14401 connectors down column side.
7. Install lower shroud and instrument panel cover.
8. Install steering wheel as outlined.
9. Connect air bag backup power supply and battery ground cable.
10. Verify air bag warning indicator.

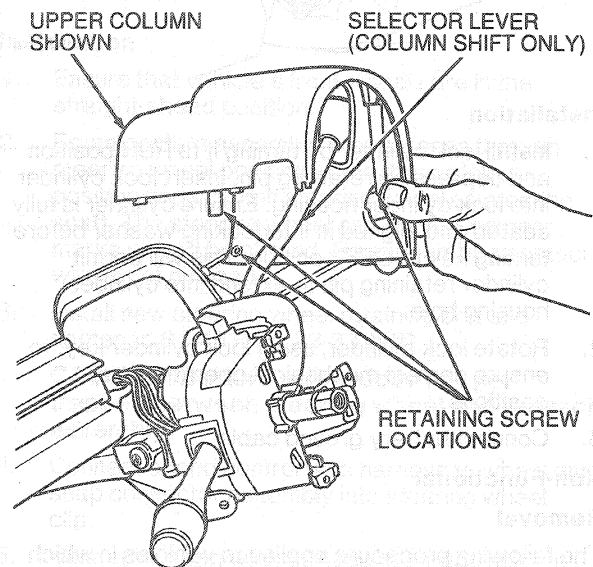
Steering Column

Ensure that vehicle front wheels are in the straight-ahead position.

Removal

NOTE: All steering column components are assembled with fasteners. They are designed with a thread locking system to prevent loosening due to vibrations associated with normal vehicle operation.

1. Disconnect battery ground cable and air bag backup power supply.
2. Remove steering wheel as outlined.
3. Remove instrument panel lower trim cover.
4. Remove air bag clockspring contact assembly as outlined.
5. Remove tilt lever by unscrewing it from column and remove four screws.
6. Rotate ignition lock cylinder to RUN position. Using a 1/8-inch drift, depress lock cylinder retaining pin through access hole and remove lock cylinder.
7. Remove four retaining screws from lower shroud and remove column shrouds.



G5813-B