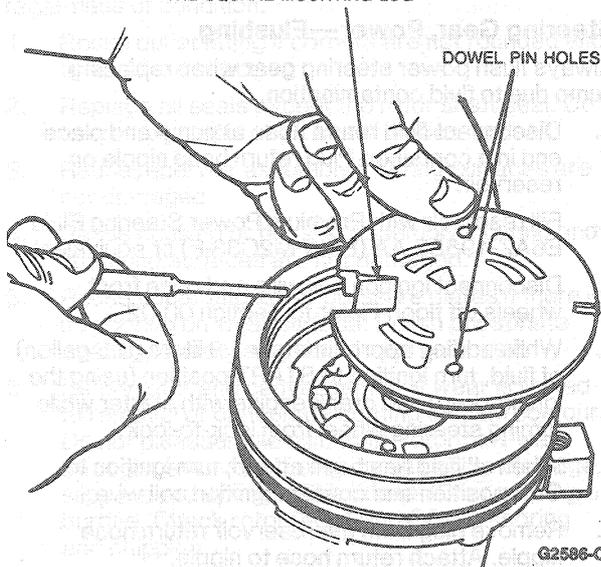


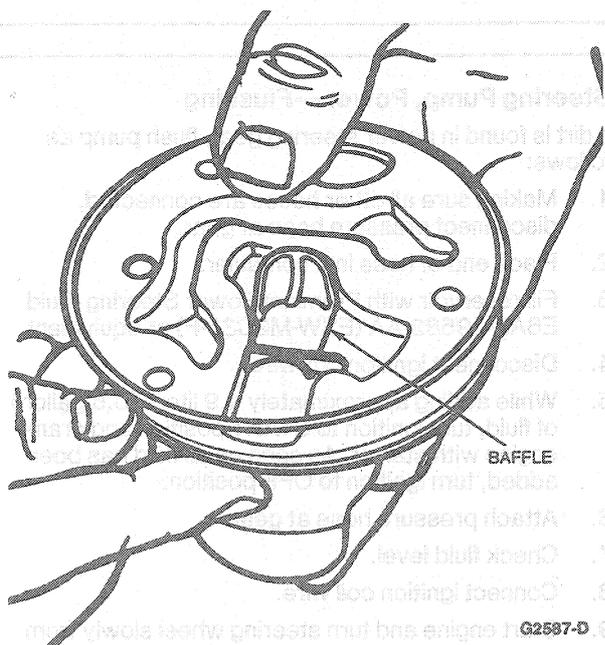
**DISASSEMBLY AND ASSEMBLY (Continued)**

- 13. Install cam, rotor and slippers, and rotor shaft assembly into pump housing over dowel pins.
- 14. Place upper pressure plate over dowel pins with recess directly over recessed notch on cam insert and approximately 180 degrees opposite square mounting lug.

UPPER PLATES RECESS MOUNTS DIRECTLY OVER THE RECESSED NOTCH IN THE CAM AND APPROXIMATELY 180 DEGREES OPPOSITE THE SQUARE MOUNTING LUG

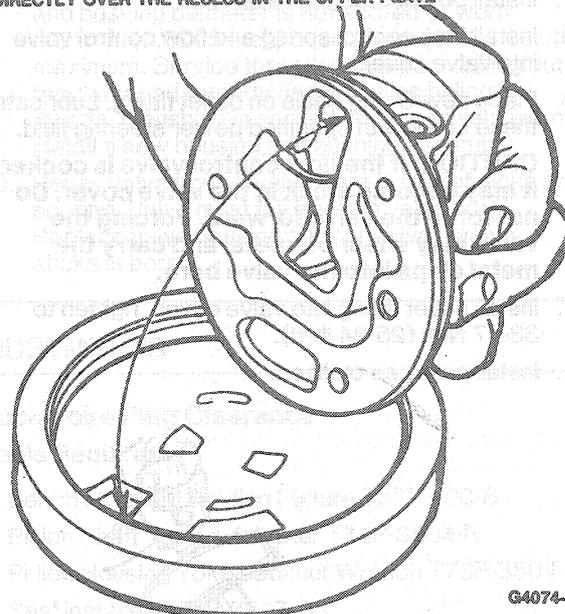


- 15. Place a new O-ring seal on valve cover. Lubricate this seal with specified power steering fluid.  
NOTE: Ensure the plastic baffle is securely in place in valve cover. If baffle is loose, apply a coating of petroleum jelly on the baffle, and install it into location on the valve cover.



- 16. Insert valve cover over dowel pins. Ensure fitting hole in valve cover is directly in line with square mounting lug of aluminum housing.

PRESSURE CHANNEL IN THE VALVE COVER FITS DIRECTLY OVER THE RECESS IN THE UPPER PLATE



- 17. Place entire assembly in C-clamp tool and compress valve cover into pump housing, until retaining ring groove is exposed in pump housing.
- 18. Install valve cover retaining ring with ends near access hole in pump housing.

