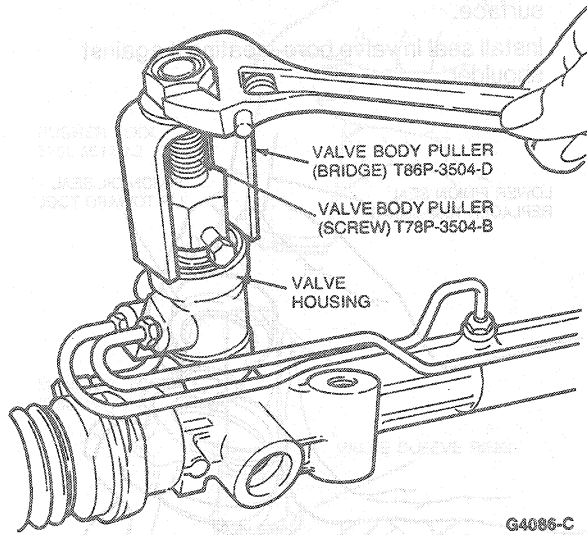
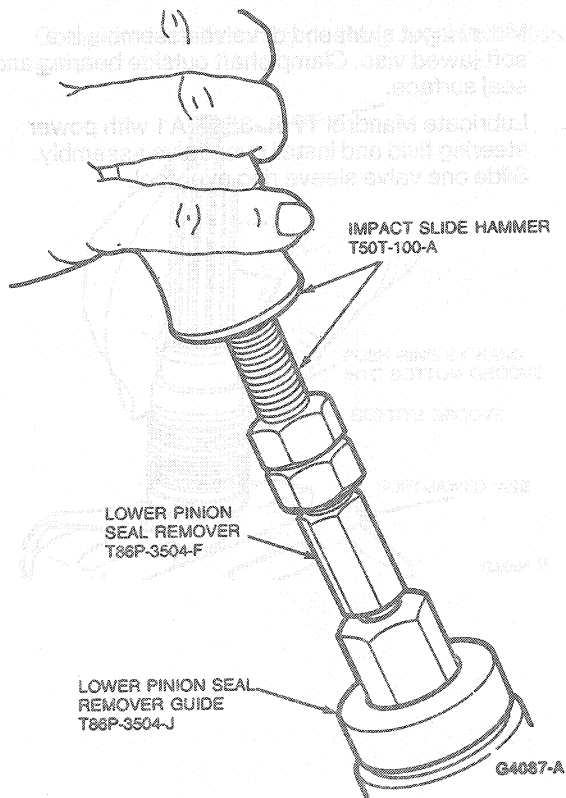


DISASSEMBLY AND ASSEMBLY (Continued)

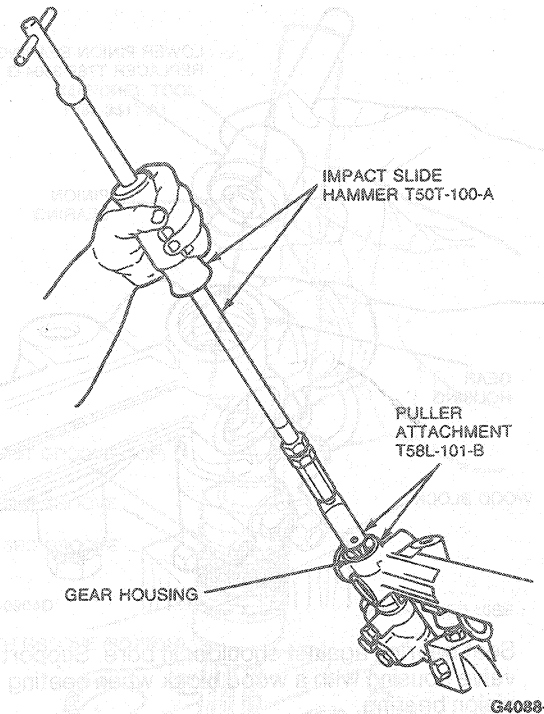
9. Attach Valve Body Puller (Bridge) T86P-3504-D and Valve Body Puller (Screw) T78P-3504-B, to input shaft. Turn nut to remove valve. Input shaft seal and bearing will come out with valve body.



10. To remove lower pinion shaft seal, insert Lower Pinion Seal Remover T86P-3504-F until it bottoms along with Lower Pinion Seal Remover Guide T86P-3504-J. Activate expander with a pair of wrenches by holding large nut and turning small nut until expander fully tightens. Pull tool and seal with Impact Slide Hammer T50T-100-A.



11. Remove pinion bearing from gear housing with Impact Slide Hammer T50T-100-A and Puller Attachment T58L-101-B.



CAUTION: Use care not to scratch valve sleeve. Internal leaking could occur causing power steering fluid to leak under the seals.

12. The only serviceable components of the input shaft and valve assembly are four plastic O-rings. Remove O-rings by pushing rings to one side, inserting a small pointed pocket knife under each ring, and cutting it off.

