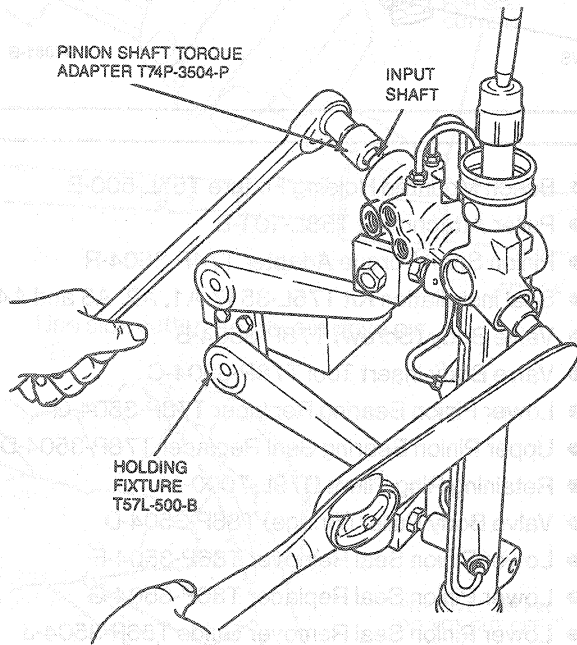


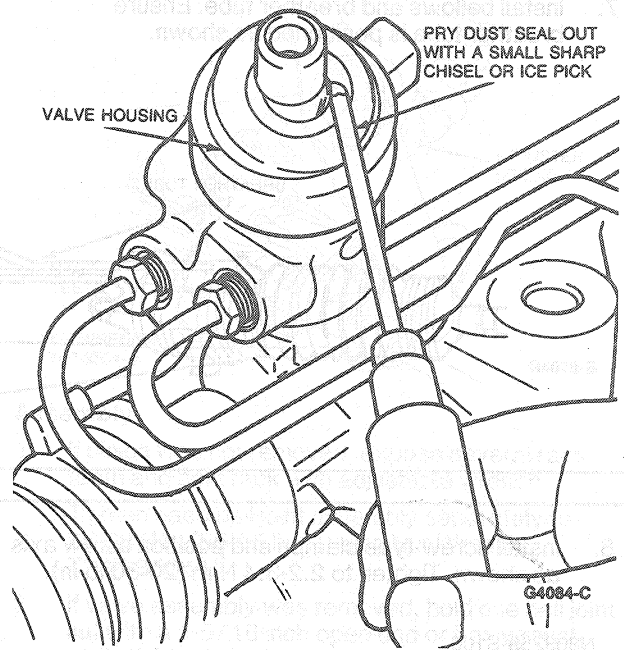
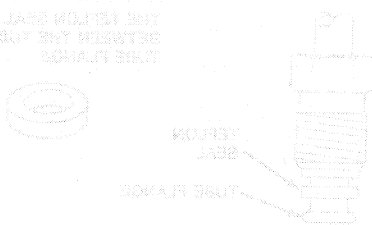
**DISASSEMBLY AND ASSEMBLY (Continued)**

4. Loosen yoke plug locknut and yoke plug to relieve preload on rack.
5. Remove pinion bearing cap.  
**CAUTION: Do not allow rack to reach full travel when loosening or tightening the locknut, as damage to rack teeth may occur.**
6. Install Pinion Shaft Torque Adapter T74P-3504-R on input shaft. Hold input shaft, and remove pinion bearing locknut with an 11/16-inch socket. Discard locknut.



**CAUTION: Use care not to damage any valve housing surfaces.**

7. Pry input shaft dust seal out of valve housing with a small, sharp chisel or ice pick.



8. Using Retaining Ring Pliers D79L-7000-A or equivalent, remove retaining snap ring, located under dust seal from valve housing.

