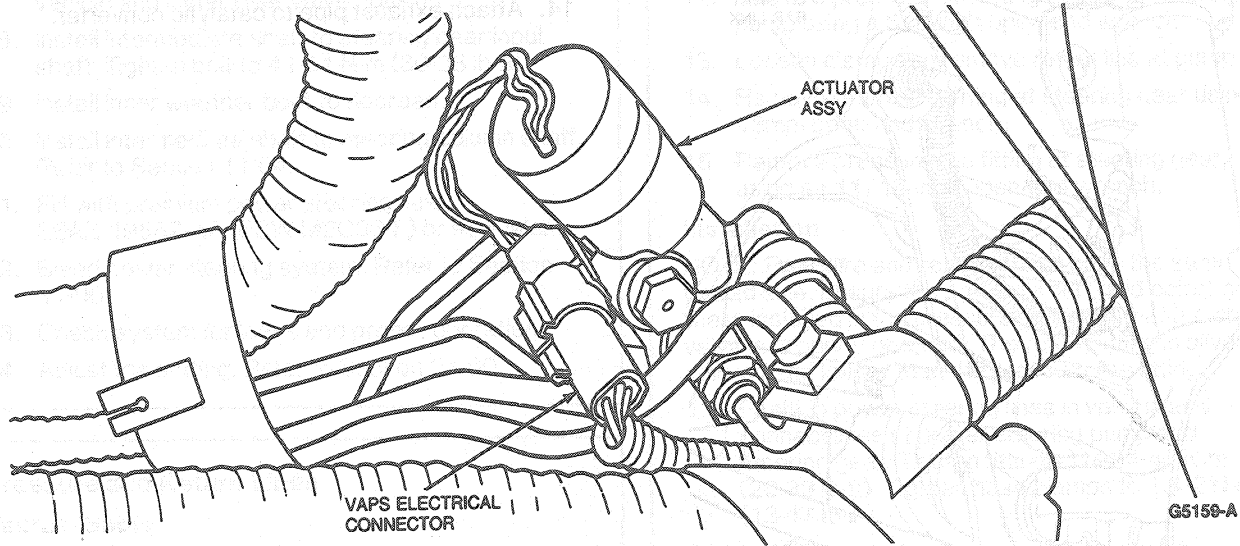


REMOVAL AND INSTALLATION (Continued)

Installation

1. Install new TFE O-rings on line fittings as outlined in Pressure and Return Line Seal Replacement.
2. Place gear retaining bolts in gear housing.
3. Install gear through LH wheel well.
4. Install power steering line fittings to gear assembly.
5. Install VAPS electrical connectors.



6. Position gear into subframe.
7. Install tie rod ends onto shaft.
8. Install band on heat shield.

9. Attach tie rod ends to spindle. Install nuts and new cotter pins.

