

DESCRIPTION (Continued)

Item	Part Number	Description
1	3D527	Power Steering Gear Input Shaft Dust Seal
2	6140	Snap Ring
3	3D526	Power Steering Gear Input Shaft Seal
4	3D525	Power Steering Gear Input Shaft Bearing
5	386387-S	Snap Ring
6	3D728	Seals
7	390920-S	Roll Pin
8	3D517	Power Steering Gear Input Shaft and Control Assy
9	3591	Seal
10	3F516	Spring
11A	3F606	Yoke Plug Locknut
12B	3580	Yoke Plug
13	3F515	Sector Shaft Support Yoke
14	3552	Steering Gear Worm Bearing
15C	34988-S100	Nut
16D	3568	Steering Gear Housing Cover
17	3C650	Clamp
18E	N803637-S	Nut
19	3332	Boot
20F	N803259-S	Clamp
21	3K762	Breathe Tube
22	—	Spindle Rod (Part of 3280)
23	3280	Tie Rod Assy
24	—	Roll Pin (Part of 3280)
25G	—	Ball Joint Housing (Part of 3280)

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Item	Part Number	Description
26	N803637-S	Seal
27	3576	Bushing
28	3568	Plate
29	97630-S	Snap Ring
30	3F520	Seal
31	3575	Rack Assy
32	—	Piston (Part of 3575)
33	3F520	Rack Seal
34	3548	Steering Gear Housing Assy
35H	3R608	Transfer Tube Connector
36	388898-S	Seal
37H	3C751	Transfer Tube Connector
38	N804432-S	Plug
39	3N603	Check Valve
40H	3A714	Transfer Tube Assy
41H	3A717	Transfer Tube
A		Tighten to 60-89 N·m (44-66 Lb·Ft)
B		Tighten to 5-5.6 N·m (45-50 Lb·In)
C		Tighten to 41-54 N·m (31-39 Lb·Ft)
D		Tighten to 54-68 N·m (40-50 Lb·Ft)
E		Tighten to 47-68 N·m (35-50 Lb·Ft)
F		Tighten to 2.2-3.4 N·m (20-30 Lb·In)
G		Tighten to 75-88 N·m (55-65 Lb·Ft)
H		Tighten to 13-27 N·m (10-20 Lb·Ft)