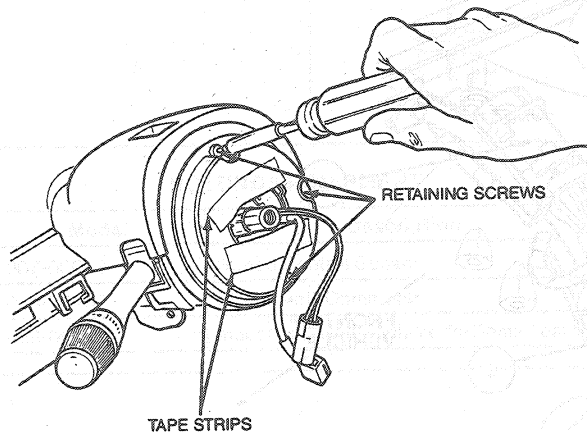


REMOVAL AND INSTALLATION (Continued)

- Remove three contact assembly retaining screws and lift contact assembly off steering column shaft.



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Installation

- Ensure that vehicle front wheels are in the straight ahead position and that steering column shaft alignment mark is at the 12 o'clock position.
  - Align contact assembly to column shaft and mounting bosses and slide contact assembly onto the shaft.
  - Install three screws that retain the contact assembly and tighten to 2-3 N·m (18-26 lb-in). Remove tape from contact assembly.
  - Route the contact assembly harness down the column and connect to main wiring.
- NOTE:** If a new contact assembly is installed, remove the lock mechanism.
- Install steering column shroud.
  - Install lower trim panel.

| Item | Part Number | Description    |
|------|-------------|----------------|
| 1    | W1300       | Wiring Harness |
| 2    | W1301       | Wiring Harness |
| 3    | W1302       | Wiring Harness |
| 4    | W1303       | Wiring Harness |
| 5    | W1304       | Wiring Harness |
| 6    | W1305       | Wiring Harness |

| Item | Part Number | Description    |
|------|-------------|----------------|
| 1    | W1306       | Wiring Harness |
| 2    | W1307       | Wiring Harness |
| 3    | W1308       | Wiring Harness |
| 4    | W1309       | Wiring Harness |
| 5    | W1310       | Wiring Harness |
| 6    | W1311       | Wiring Harness |

- Install tilt lever if equipped.
- Position steering wheel on steering shaft and install new steering wheel retaining bolt. Tighten to 31-45 N·m (23-33 lb-ft).

**NOTE:** Route contact assembly wiring through steering wheel as wheel is being positioned.

- Connect speed control and horn switches to contact assembly.
- CAUTION:** Ensure wiring is positioned so that no interference is encountered when installing air bag module.
- Position air bag module on steering wheel so that clockspring contact connector can be connected to the air bag module.
  - Install air bag module on wheel and install four nut and washer assemblies.
  - Connect air bag backup power supply and battery ground cable.
  - Verify air bag warning indicator.

ADJUSTMENTS

Actuator Cable

- Remove retaining clip from actuator cable adjuster at throttle.
  - Ensure throttle is in fully closed position.
  - Pull on actuator cable to take up slack. Loosen at least one notch so there is approximately 3mm (0.118 inch) of slack in the cable.
- CAUTION:** The cable must not be pulled tight, otherwise speed control may not operate properly.
- Insert cable retaining clip and snap into place.
  - Check that throttle linkage operates freely and smoothly.

| Item | Part Number | Description    |
|------|-------------|----------------|
| 1    | W1312       | Wiring Harness |
| 2    | W1313       | Wiring Harness |
| 3    | W1314       | Wiring Harness |
| 4    | W1315       | Wiring Harness |
| 5    | W1316       | Wiring Harness |
| 6    | W1317       | Wiring Harness |

| Item | Part Number | Description    |
|------|-------------|----------------|
| 1    | W1318       | Wiring Harness |
| 2    | W1319       | Wiring Harness |
| 3    | W1320       | Wiring Harness |
| 4    | W1321       | Wiring Harness |
| 5    | W1322       | Wiring Harness |
| 6    | W1323       | Wiring Harness |