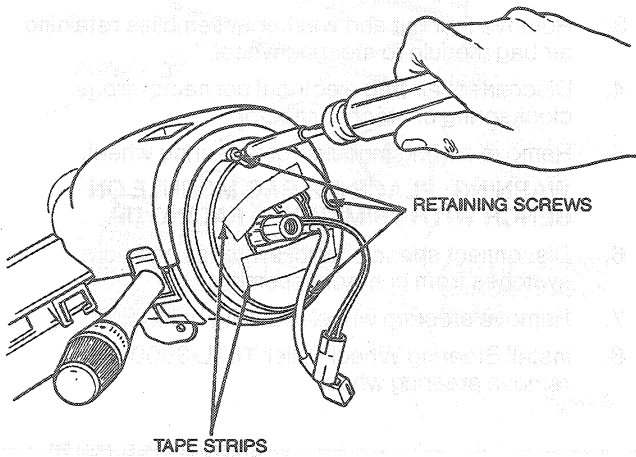


REMOVAL AND INSTALLATION (Continued)

13. Remove three contact assembly retaining screws and lift contact assembly off steering column shaft.



G5555-A

Installation

1. Ensure that vehicle front wheels are in straight ahead position and steering column shaft alignment mark is at 12 o'clock position.
2. Align contact assembly to column shaft and mounting bosses and slide contact assembly onto the shaft.
3. Install three screws that retain the contact assembly and tighten to 2-3 N·m (18-26 lb-in). Remove tape from contact assembly.
4. Route the contact assembly harness down the column and connect to main wiring.
NOTE: If a new contact assembly is installed, remove the lock mechanism.
5. Install steering column shroud.
6. Install lower trim panel.
7. Install tilt lever if equipped.
8. Position steering wheel on steering shaft and install new steering wheel retaining bolt. Tighten to 31-45 N·m (23-33 lb-ft).
NOTE: Route contact assembly wiring through steering wheel as wheel is being positioned.

9. Connect speed control and horn switches to contact assembly.
NOTE: Ensure wiring is positioned so that no interference is encountered when installing air bag module.
10. Position air bag module on steering wheel so that clockspring contact connector can be connected to the air bag module.
11. Install air bag module on wheel and install four nut and washer assemblies.
12. Connect air bag backup power supply and battery ground cable.
13. Verify air bag warning indicator.

Clutch Switch**Removal**

1. Remove screw retaining switch to bracket.
2. Disconnect electrical connector.
3. Remove switch assembly.
4. Remove switch from bracket.

Installation

1. Install switch on bracket.
2. Connect electrical connector.
3. Install retaining screw.
4. Adjust clutch switch as outlined.

Vacuum Reservoir**Removal**

1. Raise vehicle on hoist. Refer to Section 00-02.
2. Remove LH front wheel and tire assembly.
3. Remove inner fender splash shield. Refer to Section 01-02.
4. Remove hose connection at check valve in engine compartment.
5. Remove screw retaining speed control vacuum reservoir assembly to A-pillar and slide speed control vacuum reservoir forward to release hook.