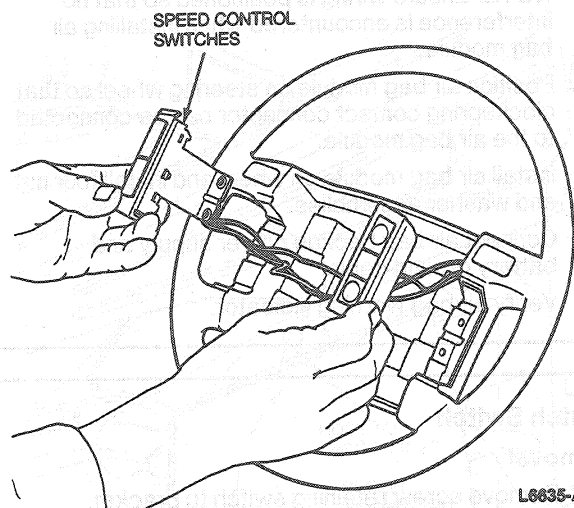


REMOVAL AND INSTALLATION (Continued)

7. Disconnect speed control switches from wiring harness and remove switches.

**Installation**

1. Position speed control switches onto steering wheel and install Phillips head screws.
2. Connect wiring harness to horn buttons and install horn buttons.
3. Connect speed control switches. Ensure wires are positioned so that no interference is encountered when installing air bag module.
4. Position air bag module on steering wheel so that clockspring contact connector can be connected to the air bag module.
5. Install air bag module on steering wheel and install four nut and washer assemblies. Tighten to 4-5.6 N·m (35-50 lb-in).
6. Connect battery air bag backup power supply and ground cable.

Clockspring Assembly**Tools Required:**

- Steering Wheel Puller T67L-3600-A

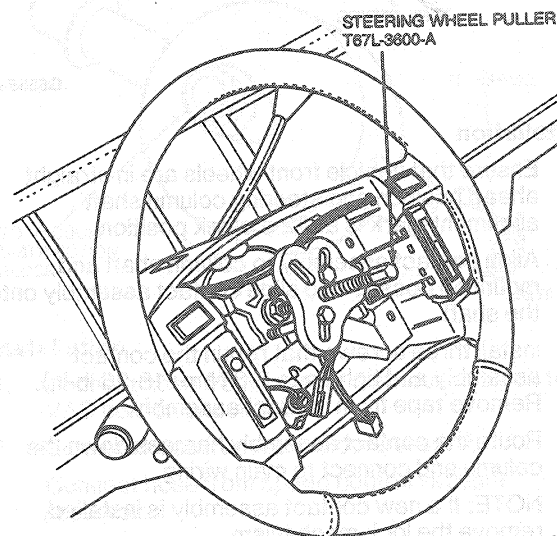
Removal

1. Center vehicle front wheels in the straight ahead position.

2. Disconnect battery ground cable and air bag backup power supply.

WARNING: THE BACKUP POWER SUPPLY MUST BE DISCONNECTED BEFORE ANY AIR BAG COMPONENT SERVICE IS PERFORMED.

3. Remove four nut and washer assemblies retaining air bag module to steering wheel.
4. Disconnect air bag electrical connector from clockspring contact connector.
5. Remove air bag module from steering wheel.
WARNING: PLACE AIR BAG MODULE ON BENCH WITH TRIM COVER FACING UP.
6. Disconnect speed control switches and horn switches from contact assembly.
7. Remove steering wheel retaining bolt.
8. Install Steering Wheel Puller T67L-3600-A and remove steering wheel.



9. Remove tilt lever if equipped.
10. Remove lower trim panel and lower steering column shroud.
11. Disconnect contact assembly wiring harness.
12. Apply two pieces of tape across contact assembly stator and rotor to prevent accidental rotation.