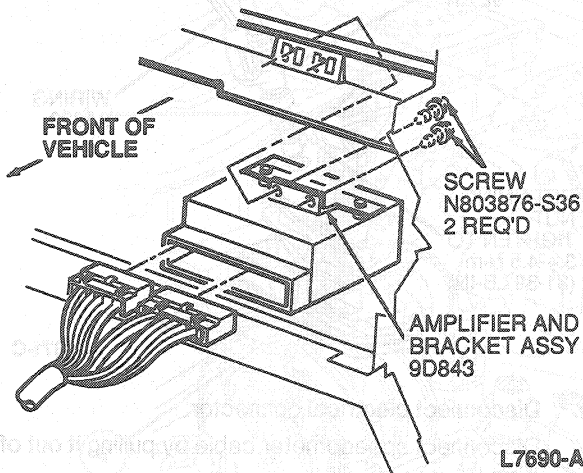


REMOVAL AND INSTALLATION (Continued)

3. Connect two electrical connectors to speed control amplifier.



Speed Control Metering (Dump) Valve Removal and Installation

1. Remove vacuum hose from speed control metering (dump) valve.
2. Remove speed control metering (dump) valve from bracket.
3. To install, reverse Removal procedure. Adjust valve as outlined, if replacement part is installed.

Control Switches

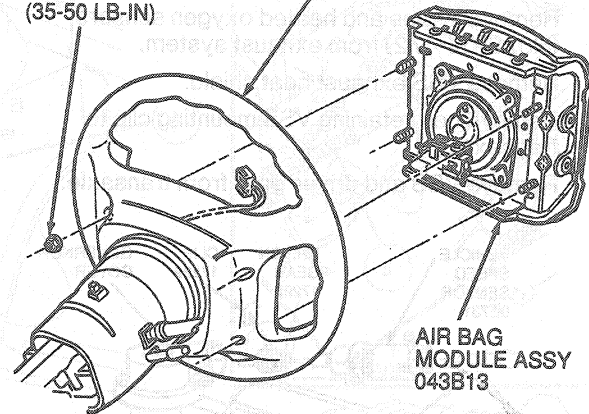
Removal

1. Disconnect battery ground cable and air bag back up power supply. Refer to Section 01-20B.
2. Remove four nut and washer assemblies retaining air bag module to steering wheel.
3. Disconnect air bag electrical connector from clockspring contact connector.
4. Remove air bag module from steering wheel.

WARNING: PLACE AIR BAG MODULE ON BENCH WITH TRIM COVER FACING UP.

NUT AND WASHER ASSY
N621903-S2
4 REQ'D
TIGHTEN TO
4-5.6 N·m
(35-50 LB-IN)

STEERING WHEEL
AND COLUMN



5. Remove horn buttons by gently prying with a small screwdriver. Disconnect horn wiring harness connector.
6. Remove Phillips head screws from speed control switch assemblies.

