

REMOVAL AND INSTALLATION (Continued)

Item	Part Number	Description
1	5F250	Dual Converter Assy
2	5W201	Resonator
3	5232	Exhaust Pipe
4	9430	Exhaust Manifold
5	N806534-S2	Stud (4 Req'd)
6A	N620482-S2	Nut (4 Req'd)
7	N802641-S2	Nut (2 Req'd)
8B	N801509-S2	Bolt (2 Req'd)
9	5F264	Spring (2 Req'd)
10	5E264	Gasket
11	5F262	Insulator

(Continued)

Item	Part Number	Description
12C	N802324-S2	Bolt (2 Req'd)
13B	N606705-S2	Bolt
14	N807325-S2	Nut
15A	N802068-S2	Nut
16	—	Transaxle
17	—	Crossmember
18	—	Body
A		Tighten to 34-46 N-m (26-33 Lb-Ft)
B		Tighten to 30-40 N-m (23-29 Lb-Ft)
C		Tighten to 15-20 N-m (12-14 Lb-Ft)

SPECIFICATIONS

TORQUE SPECIFICATIONS

Description	N-m	Lb-Ft
Y-Pipe to Manifold Nuts	34-46	26-33
Y-Pipe to Flex Pipe (3.8L / 3.2L SHO)	34-46	26-33
Pipe to Transaxle Bolt (3.0L, 3.8L, 3.8L Police, 3.2L SHO)	30-40	23-29
Front Hanger to Body Screws	15-20	12-14
Y-Pipe to Intermediate Pipe Bolts (3.0L, 3.0L SHO, 3.8L Police)	30-40	23-29

(Continued)

TORQUE SPECIFICATIONS (Cont'd)

Description	N-m	Lb-Ft
U-Bolt	34-46	26-33
Hanger Bracket to Oil Pan Bolts (3.0L SHO)	8-11	6-8
Y-Pipe to Flexible Pipe Bolts (3.2L SHO, 3.8L)	34-46	26-33
Pipe to Transaxle Nut (3.0L, 3.8L, 3.8L Police, 3.2L SHO)	34-46	26-33

VEHICLE APPLICATION

Taurus

Description

This system is designed to reduce and control the amount of noise and vibration that enters the passenger compartment of the vehicle. The system is designed to reduce and control the amount of noise and vibration that enters the passenger compartment of the vehicle.

Do not use any other parts or materials in this system unless they are specifically approved by Ford Motor Company.

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AVOID EXHAUST SYSTEM VAPORS. VAPORS TOO RICH FOR METHANE OR GASOLINE VAPOR CAN LEAD TO IRRITATION AND RESPIRATORY TRACT IRRITATION. IN SEVERE CASES, EXPOSURE OR PROLONGED EXPOSURE OF FUEL METHANE OR GASOLINE VAPORS CAN CAUSE SPONTANEOUS COMBUSTION AND PERMANENT BLINDNESS AND DEAFNESS.

AVOID GETTING FUEL METHANE OR GASOLINE EXPOSED TO YOUR EYES. IF YOU GET ANY FUEL METHANE OR GASOLINE IN YOUR EYES, REMOVE CONTACT LENSES (IF WORN), FLUSH IMMEDIATELY WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES AND SEEK MEDICAL ATTENTION.

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