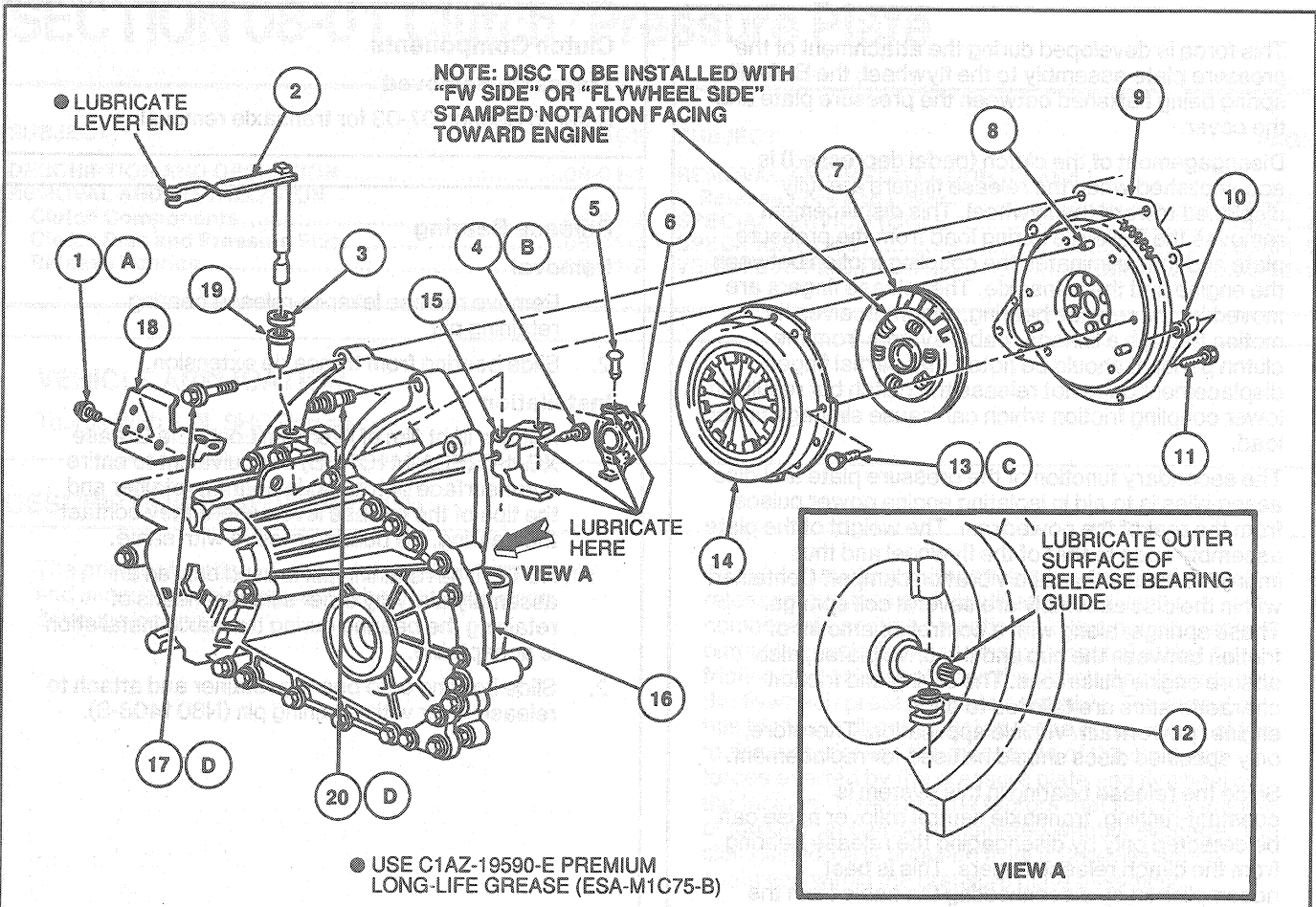


REMOVAL AND INSTALLATION (Continued)



Item	Part Number	Description
1A	N605800-S2	Bolt (2 Req'd)
2	7503	Clutch Release Shaft Assy
3	N803859-S	Felt Washer
4B	7565	9mm Pin
5	N801408-S	Pin
6	7548	Release Bearing Assy
7	7550	Disc Assy
8	7K578	Dowel (3 Req'd)
9	—	Rear Face
10	6397	Dowel (2 Req'd)
11	N606083-S2 N805630-S2	Bolt (5 Req'd) Stud (1 Req'd)
12	7N620	Bushing

Item	Part Number	Description
13C	N602549-S2	Bolt (6 Req'd)
14	7563	Pressure Plate Assy
15	7541	Release Lever
16	7002	Transaxle Assy
17D	N606083-S2	Bolt
18	7F325	Bracket Assy
19	7N620	Upper Bushing
20D	N805630-S2	Stud
A		Tighten to 35-50 N·m (26-37 Lb·Ft)
B		Tighten to 40-55 N·m (30-40 Lb·Ft)
C		Tighten to 33 N·m (24 Lb·Ft)
D		Tighten to 46-63 N·m (34-46 Lb·Ft)

(Continued)

Release Fork and Lever

Removal

1. Remove release lever-to-clutch release shaft assembly retaining bolt or pin.
2. Slide clutch release shaft assembly from transaxle housing.

3. Remove upper and lower release lever bushings. Inspect for damage or wear.

Installation

1. Install upper and lower bushings (7N620) into housing bores. Lubricate bushings with a light film of Premium Long-Life Grease XG-1-C (ESA-M1C75-B) or equivalent.