

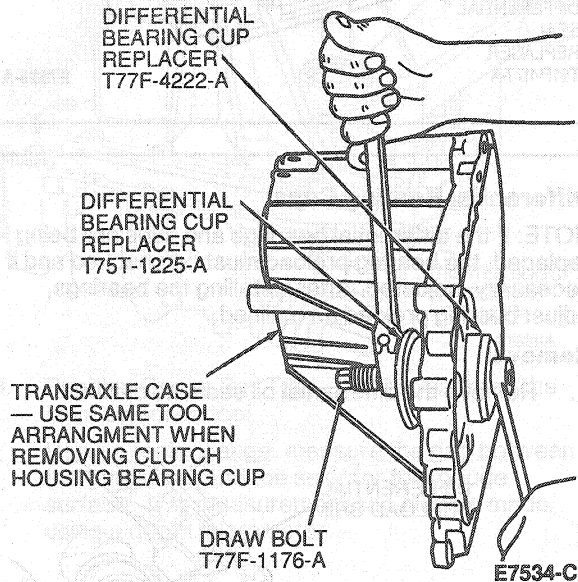
MAJOR SERVICE OPERATIONS (Continued)

- Remove the bearing cups using Differential Bearing Cup Replacer T77F-4222-A and an arbor press.

The differential bearing preload shim is located under the transaxle case bearing cup.

Installation

- Apply a light film of transmission fluid to the bearing bores in the transaxle case.
- Install the bearing cup using Draw Bolt T77F-1176-A, Differential Bearing T75T-1225-A and Bearing Cup Replacer T77F-4222-A.



Differential Seals

Tools Required:

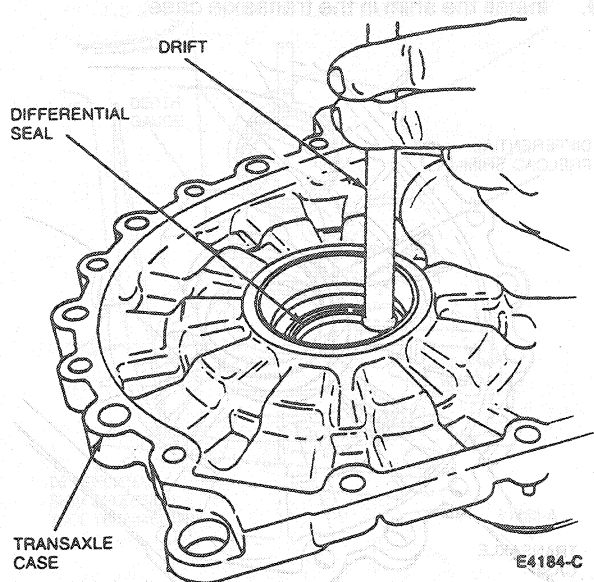
- Differential Seal Replacer T81P-1177-A

Removal

From the inside, remove the seal from the transaxle case using a drift.

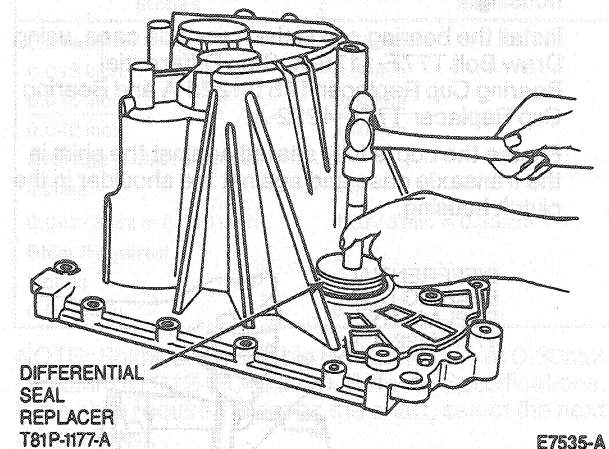
NOTE: Repeat the same procedure for differential seal removal from the clutch housing.

MAJOR SERVICE OPERATIONS (Continued)



Installation

Install the seal using Differential Seal Replacer T81P-1177-A.



SPECIFICATIONS

mm	Inches	mm	Inches
0.30	0.012	0.80	0.032
0.35	0.014	0.85	0.033
0.40	0.016	0.90	0.035
0.45	0.018	0.95	0.037
0.50	0.020	1.00	0.039
0.55	0.022	1.05	0.041
0.60	0.024	1.10	0.043
0.65	0.026	1.15	0.045
0.70	0.028	1.20	0.047
0.75	0.030	1.25	0.049