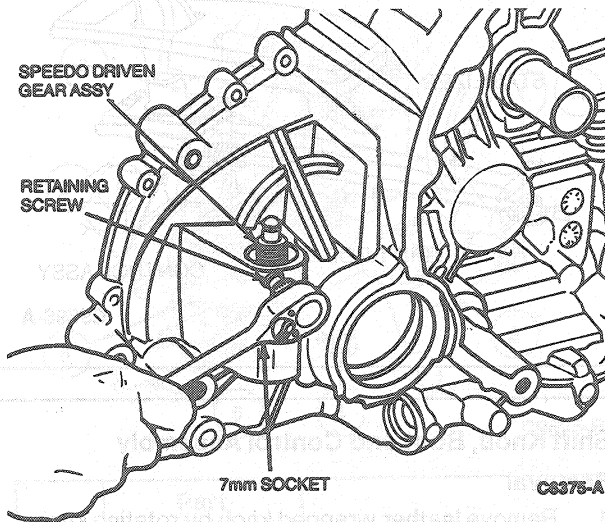


MAJOR SERVICE OPERATIONS (Continued)

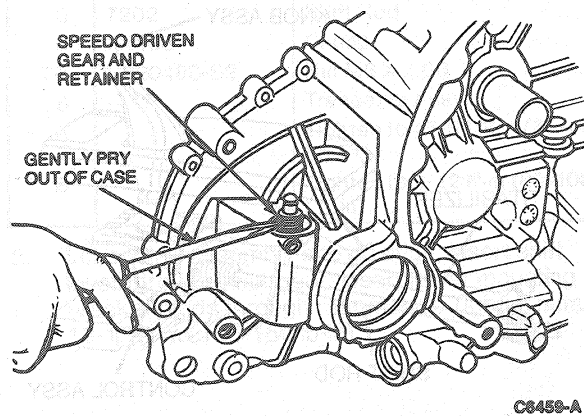
Speedometer Driven Gear

Removal

- Using a 7mm socket, remove the retaining screw from the speedometer driven gear retainer assembly.



- Using a screwdriver, pry on the speedometer retainer to remove both the speedometer gear and retainer assembly from the clutch housing case bore.



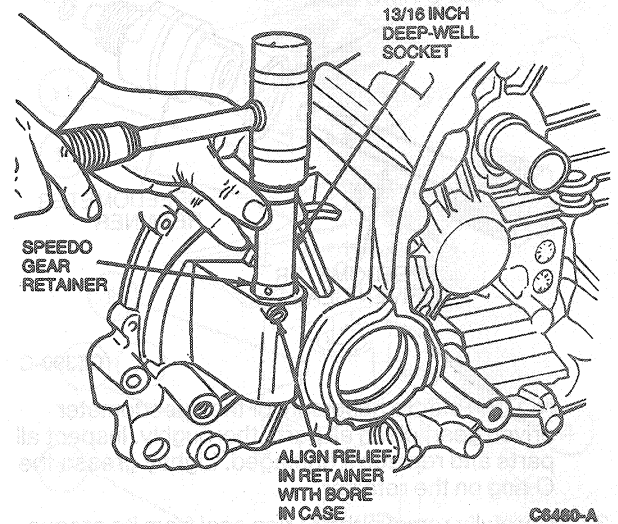
If necessary, carefully pry from the inside of the case on the bottom of the speedometer gear, pushing the speedometer gear and retainer from their bore. Be careful not to make contact with teeth on the speedometer gear.

Installation

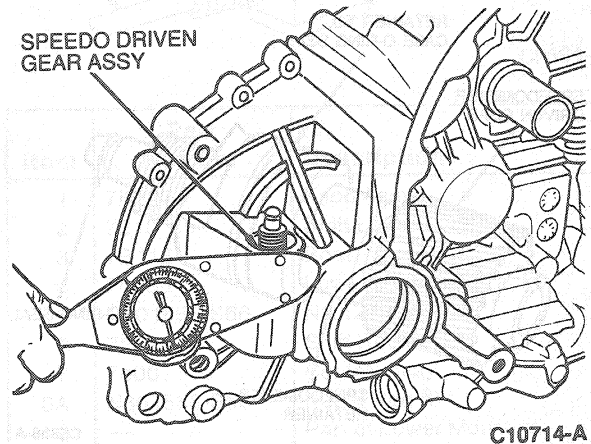
NOTE: Prior to installation, clean all speedometer gear parts and the retainer's bore in the case. Inspect all parts.

- Lightly grease the (25mm X 2.6mm) O-ring seal on the speedometer driven gear retainer.

Align the relief in the retainer with the retaining screw bore and using a 13/16-inch deep-well socket, tap the assembly into its bore.



- Using a 7mm socket and torque wrench, tighten the retaining screw to 2-3 N·m (18-26 lb-in).



Speedometer Driven Gear

Disassembly and Assembly

- Carefully remove the O-ring seal from the stem end of the speedometer driven gear.